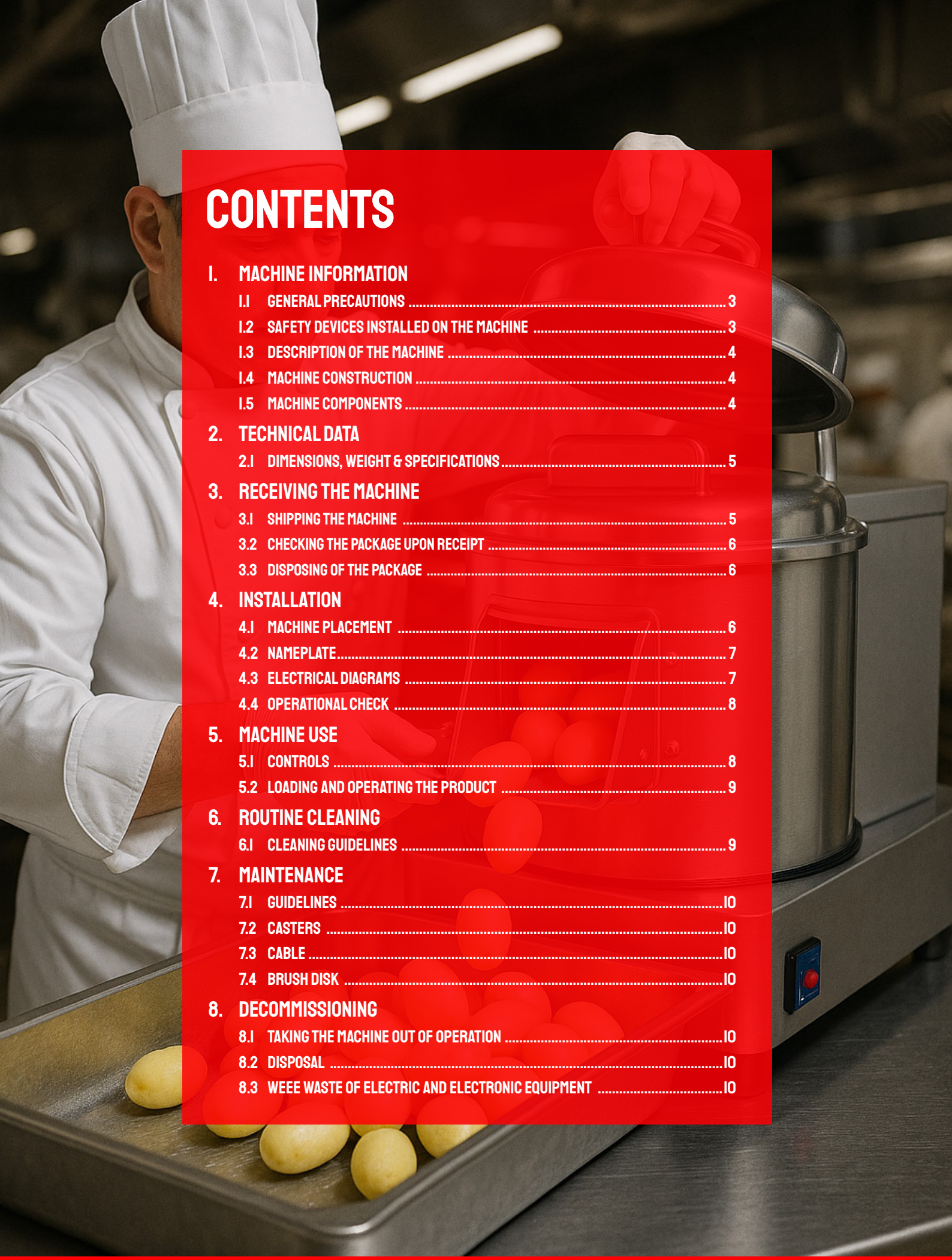
CONTENDER

STEP UP TO THE PLATE



CONTENDER POTATO PEELER

VGFO31



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IMPORTANT: THIS MANUAL MUST BE PROVIDED TO ALL PERSONNEL WHO WILL USE OR MAINTAIN THE MACHINE. A COPY MUST ALSO STAY WITH THE MACHINE SHOULD IT NEED TO BE REFERRED TO BY ANYONE IN THE AREA.

I. MACHINE INFORMATION

I.I. GENERAL PRECAUTIONS

- THE MACHINE MUST ONLY BE USED BY TRAINED PERSONNEL WHO ARE PERFECTLY AWARE OF THE SAFETY REQUIREMENTS CONTAINED IN THIS MANUAL.
- IF THERE IS A TURNOVER OF STAFF, PROMPTLY PROVIDE PROPER TRAINING FOR NEW PERSONNEL.
- EVEN IF SAFETY DEVICES ARE INSTALLED ON THE MACHINE DO NOT PLACE HANDS NEAR MOVING PARTS AND AVOID TOUCHING THE MACHINE WITH WET OR DAMP HANDS.
- BEFORE CARRYING OUT ANY TYPE OF MAINTENANCE OR CLEANING, DISCONNECT THE MACHINE PLUG FROM THE ELECTRICAL OUTLET.
- WHEN INTERVENING FOR MAINTENANCE OR CLEANING PURPOSES THE SAFETY CIRCUITS WILL BE OFF TOO.
  WARNING: CAREFULLY EVALUATE EACH AREA OF THE MACHINE WHEN WORKING ON IT.
- DURING MAINTENANCE OR CLEANING ALWAYS CONCENTRATE ON THE OPERATION IN PROGRESS.
- REGULARLY CHECK THE STATE OF THE FEEDING CABLE (COMPLETELY UNWINDING THE CABLE, AVOIDING TWISTING IT, IS ADVISABLE TO AVOID POTENTIAL RISKS); A WORN OR BROKEN CABLE CAN PRESENT SERIOUS
- ELECTRICAL INJURY; AVOID PUTTING PRESSURE ON THE WIRE, LEAVING IT IN CONTACT WITH HOT OR SHARP SURFACES AND PULLING ON IT TO UNPLUG IT FROM THE OUTLET.
- IF THE MACHINE SHOWS SIGNS OF MALFUNCTIONING OR DOES NOT WORK, DO NOT USE IT OR TRY TO REPAIR IT; CONTACT THE "CUSTOMER CARE TEAM", INDICATED ON THE BACK OF THIS MANUAL.
- THE OUT PUSH-BUTTON MUST ONLY BE USED WITH THE START BUTTON WHEN UNLOADING THE WORKING MACHINE.
- THE MACHINE MUST ONLY BE USED FOR CLEANING POTATOES /ONIONS. THE MANUFACTURER IS NOT RESPONSIBLE IN THE FOLLOWING CASES:

  I. IF THE MACHINE IS MISHANDLED OR THE SAFETY DEVICES ARE INSTALLED BY UNAUTHORISED PERSONNEL.
  2. IF COMPONENTS ARE REPLACED WITH UNORIGINAL PARTS.
  3. IF THE INSTRUCTIONS IN THIS MANUAL ARE NOT FOLLOWED CAREFULLY.
  4. IF THE MACHINE SURFACES ARE TREATED WITH INAPPROPRIATE PRODUCTS (INFLAMMABLE, CORROSIVE OR HARMFUL SUBSTANCES).
  5. IF UNAUTHORISED PERSONS OPERATE THE MACHINE.

I.2. SAFETY DEVICES INSTALLED ON THE MACHINE

THE MACHINE IS EQUIPPED WITH:

- A STARTING DEVICE CONSISTING OF A CONTROL CARD, WHICH ENABLES:
  I. TURNING THE MACHINE ON AND OFF.
  2. CONTROLLING THE UNLOADING OF THE PRODUCT.
  3. CONTROLLING THE SAFETY MICROS.
- EMERGENCY STOP SWITCH, MAKE THE MACHINE STOPS IMMEDIATELY WHEN THE MACHINE LID OPEN.

I.3. DESCRIPTION OF THE MACHINE

THE DESIGN AND MANUFACTURING OF THE MACHINE ARE GUARANTEED.:

- MAXIMUM SAFETY DURING USE, CLEANING AND MAINTENANCE
- MAXIMUM HYGIENE, THE RESULT OF THE CAREFUL SELECTION OF MATERIALS WHICH COME INTO CONTACT WITH FOODSTUFFS AND DUE TO THE ELIMINATION OF SHARP EDGES FROM THE PART WHICH COMES INTO CONTACT WITH THE PRODUCT, IN SUCH A WAY TO GUARANTEE EASY AND THOROUGH CLEANING.
- ALL THE COMPONENTS ARE ROBUST AND STABLE.
- BELT TRANSMISSION FOR REDUCED NOISE.

I.4. MACHINE CONSTRUCTION

- **MAIN BODY:** CONSTRUCTED FROM STAINLESS STEEL AND ALUMINIUM-MAGNESIUM ALLOY FOR DURABILITY AND CORROSION RESISTANCE
- **DISCHARGE DOOR:** MADE FROM POLISHED ALUMINIUM FOR A SLEEK, HYGIENIC FINISH
- **ADJUSTABLE FEET:** STAINLESS STEEL, PROVIDING STABILITY AND RUST PROTECTION
- **LID:** FORMED FROM ALUMINIUM-MAGNESIUM ALLOY FOR STRENGTH AND LIGHTWEIGHT HANDLING
- **PEELING DISC:** FITTED WITH A HIGH-PERFORMANCE NYLON BRUSH
- **INTERNAL CONTAINER WALLS:** LINED WITH ABRASIVE RESIN TO ENHANCE THE PEELING EFFECT AND IMPROVE ABRASION AGAINST THE PRODUCT

I.5. MACHINE COMPONENTS

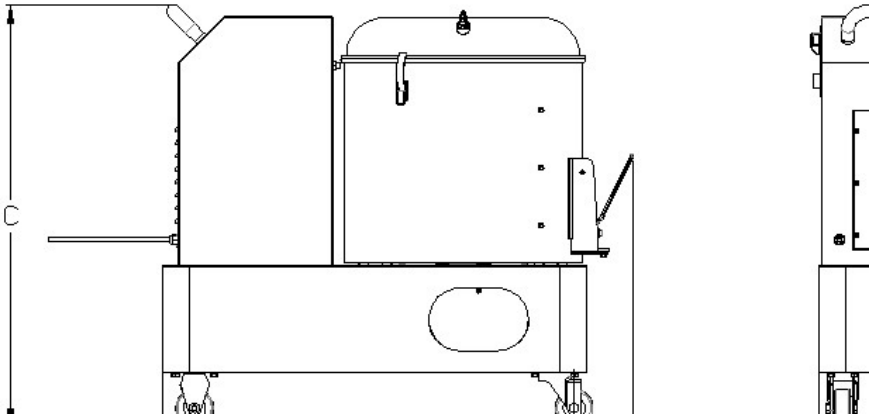


KEY:

I. ON-OFF PUSH-BUTTON
2. WATER INLET
3. COVER BLOCK HINGE
4. PAN
5. DISCHARGE DOOR
6. CASTERS
7. FEED HOPPER
8. HANDLE
9. BASE BOARD
10. DOOR FOR MOTOR MAINTENANCE
11. WATER OUTLET

2. TECHNICAL DATA

2.I. DIMENSIONS, WEIGHT & SPECIFICATIONS



MODEL	VGFO3I
POWER SOURCE	3P/380V/50HZ
A LENGTH X B WIDTH X C HEIGHT (MM)	900 X 475 X 810
CAPACITY(KG)	45.5
OUTPUT (KG/H)	260
POWER (KW)	1.5
NET WEIGHT (KG)	90
NOISE LEVEL (DB)	≤75

ATTENTION:
THE ELECTRICAL REQUIREMENTS OF THIS MACHINE ARE INDICATED BY A PLATE (ATTACHED TO THE BACK); BEFORE CONNECTING THE MACHINE. SEE 4.3 ELECTRICAL DIAGRAMS.

3. RECEIVING THE MACHINE

3.I SHIPPING THE MACHINE

THE MACHINE LEAVES OUR WAREHOUSES CORRECTLY PACKAGED; THE CONTENTS OF EACH CONTAINS:



A) AN EXTERNAL BOX IN ROBUST CARDBOARD AND A WOODEN PALLET



B) THE VGFO3I POTATO PEELER



C) THIS MANUAL

3.2 CHECKING THE PACKAGE UPON RECEIPT

WHEN THE PACKAGE IS RECEIVED, IF THERE IS NO EXTERNAL DAMAGE, PLEASE OPEN THE PACKAGE AND CHECK THAT ALL THE MATERIAL IS INSIDE (SEE FIG*3) IF THE PACKAGING IS DAMAGED YOU HAVE 7 DAYS TO REPORT THIS TO YOUR CHOSEN SUPPLIER. TO ENSURE THAT THE WARRANTY IS MAINTAINED AND THAT THERE IS NO ISSUE RECEIVING HELP AND SUPPORT PLEAS ENSURE THAT ANY DAMAGE IS REPORTED WITHIN THE TIME LIMIT. OUTSIDE OF THIS TIME THERE MAY NOT BE THE SUPPORT THAT YOU WOULD LIKE TO RECEIVE.

IF THE PACKAGE SHOWS SIGNS OF MISHANDLING, BUMPS OR FALLS UPON DELIVERY, THE SHIPPING COMPANY MUST BE MADE AWARE OF THE DAMAGE WITHIN 3 DAYS OF THE DELIVERY DATE INDICATED ON THE DOCUMENTS, AND A DETAILED REPORT MUST BE WRITTEN OF THE DAMAGE TO THE MACHINE. DO NOT OVERTURN THE PACKAGE!! WHEN THE PACKAGE IS BEING MOVED MAKE SURE THAT IT IS FIRMLY HELD IN THE FOUR FUNDAMENTAL POINTS (KEEPING IT LEVEL TO THE FLOOR).

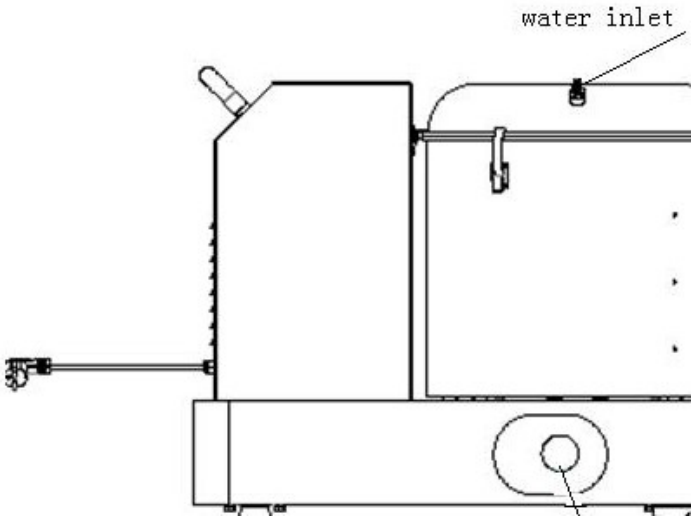
3.3 DISPOSING OF THE PACKAGE

THE PACKAGE COMPONENTS (CARDBOARD, PALLETS, PLASTIC AND POLYURETHANE FOAM STRAP) ARE PRODUCED AS SOLID RECYCLABLE URBAN WASTE; THEREFORE THEY CAN EASILY BE DISPOSED OF. PLEASE RECYCLE THE PACKAGING MATERIAL IN THE CORRECT WAY TO YOUR LOCAL AREA LEGISLATION.

4. INSTALLATION

4.I. MACHINE POSITIONING

I. THE MACHINE MUST BE PLACED IN AN ENVIRONMENT WITH A MAXIMUM HUMIDITY OF 75%, WHICH IS NOT SALTY AND HAS A TEMPERATURE BETWEEN +5°C AND +25°C; BE SURE TO PLACE THE UNIT IN AN ENVIRONMENT WHERE THE MACHINE CAN BE CLEANED EASILY AND THE ENVIRONMENT DOES NOT RISK THE UNIT TO BE DAMAGED.
2. WHEN CHOOSING THE POSITION, THE MACHINE WILL BE PLACED IN THE DIMENSIONS SHOWN IN TAB.I MUST BE CONSIDERED THEREFORE THE SURFACES MUST BE WIDE ENOUGH TO HOLD IT, AND IT MUST BE LEVEL AND DRY.
3. FIRSTLY, OPEN THE WATER COVER AND USE A HOSE (Φ55MM) TO CONNECT THE DISCHARGING TUBE (POSITION SHOWN AT THE BASE OF THE MACHINE IN THE DIAGRAM BELOW) WITH A HOSE CLAMP WHICH COMES WITH THE MACHINE POSITION THE OTHER END ON THE FLOOR NEAR A DRAIN TO DISCHARGE THE WATER AND WASTE MATERIAL.
4. THE MACHINE MUST BE PLACED AS NEAR AS POSSIBLE TO A WATER SUPPLY (Φ12MM), SO THAT THE WATER SUPPLY CAN BE EASILY AND SAFELY ATTACHED (SEE DIAGRAM BELOW), THE WATER PRESSURE IS 200KPA.
5. ENSURE THAT THE BRAKES ARE SECURE SO THAT THE MACHINE DOES NOT MOVE DURING OPERATION.



4.2. NAMEPLATE

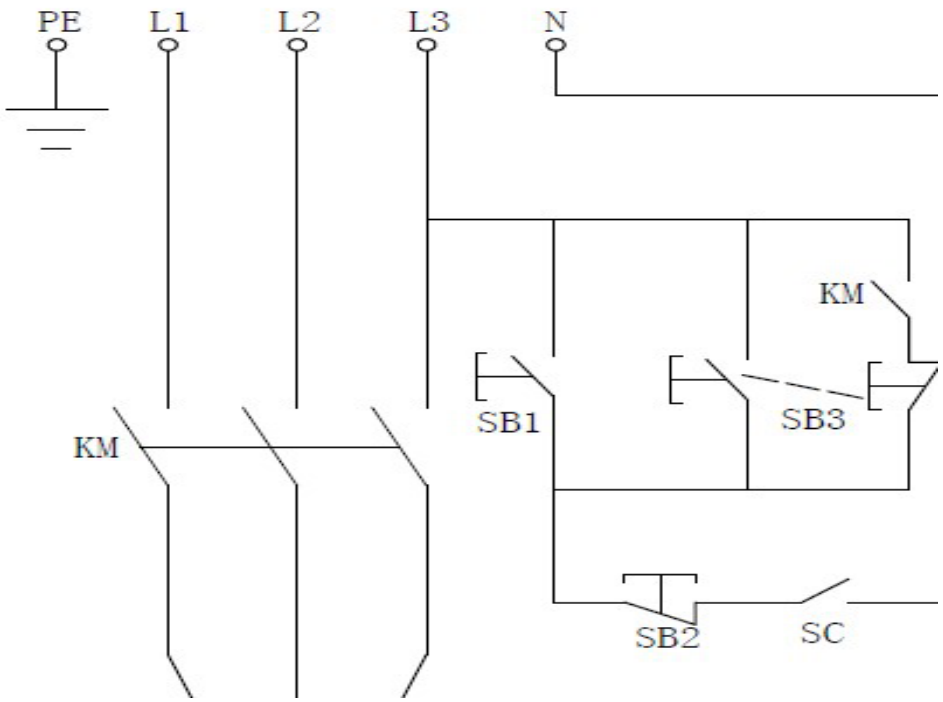
CHECK THAT THE DATA SHOWN ON THE SERIAL NUMBER-TECHNICAL PLATE (AS BELOW) CORRESPONDS TO THE DATA ON THE DELIVERY NOTE.

VGF031 Potato Peeler	
MODEL: VGF031	POWER: 1500W
VOLTS: 380V	HERTZ: 50Hz
DATE:****	NUMBER: ****

CE

4.3 ELECTRICAL DIAGRAM

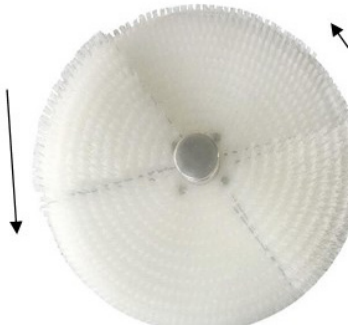
- THE MACHINE IS FITTED WITH A 3PHASE POWER CABLE WITH A CROSS-SECTION AREA OF 5XI.5MM 2 , LENGTH I.5M.
- CONNECT THE MACHINE TO 3PHASE/I6AMP/380V + NEUTRAL POWER SUPPLY.
- THE ELECTRICIAN CAN EITHER FIT A 5 PIN COMMANDO PLUG OR WIRE DIRECTLY INTO THE POWER SUPPLY. THE POWER SHOULD BE CONNECTED TO ITS OWN ISOLATOR SO CAN BE DISCONNECTED/ISOLATED IMMEDIATELY SHOULD THERE BE AN ISSUE.
- IT IS ESSENTIAL THAT THE OPERATIONAL DIRECTION IS CHECKED BEFORE USE. MACHINE MUST TURN ANTICLOCKWISE



4.4. OPERATIONAL CHECK

BEFORE PROCEEDING TO TESTING MAKE SURE THE FEED HOPPER AND THE DISCHARGE DOOR ARE CLOSED AND SECURE. THEN CHECK THE OPERATIONAL DIRECTION OF THE MACHINE, USING THE FOLLOWING PROCEDURE:

I. CHECK THAT THE FEED HOPPER AND THE DISCHARGE DOOR ARE CLOSED.
2. PRESS THE START BUTTON AND THEN THE STOP BUTTON QUICKLY.
3. REPEAT THE SAME OPERATION, CHECKING THAT THE FEED HOPPER IN A COUNTER-CLOCKWISE DIRECTION (SEE CAP ROTATION IMAGE BELOW) VIEW THROUGH THE CLOSED TRANSPARENT UPPER COVER;
4. CHECK IF THE MACHINE STOPS OPERATING WHEN YOU LIFT THE LOADING DOOR, AND THEN RESTARTS WHEN THE DOOR IS CLOSED AND THE START BUTTON IS PUSHED
5. TO DISCHARGE THE MATERIAL OPEN THE DISCHARGE DOOR, AND HOLD IT IN PLACE AT THE SAME TIME PUSHING THE OUT AND START BUTTONS ON THE PUSH-BUTTON STRIP; THE MACHINE WILL START BY UNLOADING THE POTATOES BY CENTRIFUGAL FORCE.

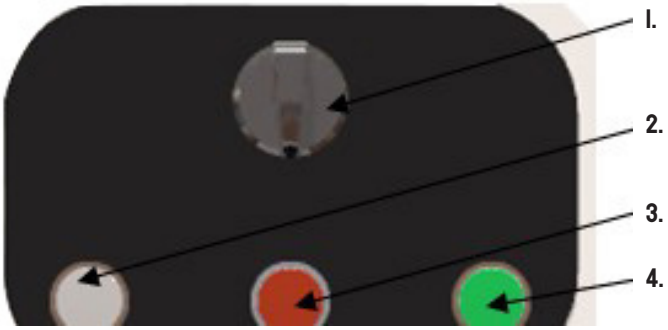


CAP ROTATION

5. MACHINE USE

5.I. CONTROLS

THE CONTROLS ARE LOCATED ON THE PUSH-BUTTON:



KEY:

I. TIME
2. OUT
3. STOP
4. START

5.2. LOADING AND OPERATING THE PRODUCT

NB: THE MACHINE IS TO BE LOADED GRADUALLY FROM THE UPPER COVER WHEN THE MOTOR IS OFF. LOADING 5KG OF POTATOES AT ANY ONE TIME. AS A GUIDE THE POTATOES SHOULD BE CLEANED FOR IMIN PER 5KG. ADHERE TO THE FOLLOWING PROCEDURE:

I. LOAD THE PRODUCT FROM THE FEED HOPPER, MAKING SURE THAT THE DISCHARGE DOOR IS FULLY CLOSED AND SECURE.

2. CHECK THAT THE MACHINE IS NOT TOO FULL AND THAT THE LEVEL OF THE PRODUCT DOES NOT GO OVER THE ABRASIVE BAND INSIDE THE MACHINE.

3. OPEN THE WATER FLOW USING THE INLET ON THE HOPPER.

OPERATION:

I. SET THE DESIRED WORK TIME WITH THE TIMER (MAX TIME 5 MIN);

2. START THE MACHINE BY PRESSING THE START PUSH-BUTTON.

3. IF THE MACHINE IS FITTED WITH A TANK SIEVE, YOU WILL HAVE TO REGULARLY UNLOAD THE SLAG TRAY, TO AVOID THE WATER OVERFLOWING.

UNLOADING THE CLEANED PRODUCT:

I. CLOSE THE WATER INLET AND PUT A BIG CONTAINER NEAR THE DISCHARGE OUTLET.

2. TO UNLOAD THE PRODUCT, OPEN THE DISCHARGE DOOR, KEEPING IT OPEN WITH YOUR RIGHT HAND; PRESS THE OUT AND START PUSH-BUTTON AT THE SAME TIME WITH YOUR LEFT HAND; THE MACHINE WILL START UNLOADING THE PRODUCT BY CENTRIFUGAL FORCE.

3. ONCE THE UNLOADING IS COMPLETE THE MACHINE WILL STOP BY RELEASING THE PUSH-BUTTONS AND THE DISCHARGE DOOR. IMPORTANT - AVOID OPERATING THE MACHINE WHEN IT IS EMPTY.

6. ROUTINE CLEANING

ATTENTION: NEVER PUT ANY PART OF YOUR BODY INTO A MOVING MACHINE. CLEANING AND MAINTENANCE OPERATIONS MUST ONLY BE CARRIED OUT WHEN THE MACHINE IS OFF AND THE FEEDING CABLE IS UNPLUGGED.

6.I. CLEANING GUIDELINES

BEFORE CLEANING THE MACHINE, THE FEEDING PLUG MUST BE DISCONNECTED FROM THE POWER SUPPLY TO COMPLETELY ISOLATE THE MACHINE.

- THE MACHINE MUST BE CLEANED AT THE END OF EVERY WORKING DAY OR SHIFT, AND ALL THE PARTS OF THE MACHINE WHICH COME INTO DIRECT OR INDIRECT CONTACT WITH THE PROCESSED FOODSTUFF MUST BE THOROUGHLY CLEANED USING HOT WATER WITH A LIGHT NON-ABRASIVE CLEANING AGENT.
- BOTH THE INSIDE AND THE OUTSIDE OF THE MACHINE MUST BE CLEANED TO ENSURE ALL RESIDUAL WASTE IS REMOVED AS THIS CAN DAMAGE THE MACHINE IF LEFT ON THE MACHINE.
- THE MACHINE MUST NOT BE CLEANED WITH HIGH-PRESSURE WATER JETS, HARD BRUSHES, SCRAPERS OR ANYTHING ELSE THAT COULD DAMAGE THE SURFACE. DO NOT USE ACIDIC, CORROSIVE OR FLAMMABLE SUBSTANCES TO CLEAN THE PEELER.
- IF THE MACHINE HAS A TANK AND SIEVE EMPTY AND CLEAN THE TANK AND RINSE THROUGH WITH WATER THE SIEVE. BE SURE THAT THE SIEVE IS CLEANED THOROUGHLY SO THAT THERE IS NOT A BUILD-UP OF RESIDUE WHICH WILL CAUSE BLOCKING.

7. MAINTENANCE

7.1. GUIDELINES

BEFORE CARRYING OUT ANY MAINTENANCE ACTIVITY IT IS NECESSARY TO DISCONNECT THE PLUG FROM THE ELECTRICAL POWER SUPPLY AND TO ENSURE THE MACHINE IS COMPLETELY ISOLATED FROM THE REST OF THE SYSTEM.

7.2. CASTERS

THE CASTERS COULD DETERIORATE WITH TIME, RESULTING IN REDUCED STABILITY OF THE MACHINE. IT IS IMPORTANT THAT IS A CASTER IS DAMAGED THAT IT IS REPLACED.

7.3. FEEDING CABLE

PERIODICALLY CHECK THE WEAR OF THE CABLE AND CALL THE "CUSTOMER CARE TEAM" TO REPLACE IT. YOU MUST NOT ATTEMPT TO CARRY OUT ELECTRICAL WORK YOURSELF, ALWAYS ENSURE THAT ELECTRICAL WORK IS CARRIED OUT BY A QUALIFIED ELECTRICIAN.

7.4. BRUSH DISK

THE BRUSHES ARE NOT COVERED BY WARRANTY; THESE ARE A WEARING PART. THEY WILL WEAR AND DAMAGE WITH USE. WE ADVISE TO CHANGE THE BRUSHES AFTER USING 6-8MONTHS (DEPENDING ON USAGE).

8. DECOMMISSIONING

8.1. TAKING THE UNIT OUT OF SERVICE

IF FOR SOME REASON IT IS DECIDED TO REMOVE AND REPLACE THE MACHINE MAKE SURE THAT IT CANNOT BE USED BY ANYONE ELSE: UNPLUG THE ELECTRICAL CONNECTIONS AND REMOVE THE MAINS POWER CABLE.

8.2. DISPOSAL

ONCE THE MACHINE HAS BEEN DISCONNECTED AND WILL NO LONGER OPERATE THE MACHINE IS NOW READY FOR DISPOSAL. TO CORRECTLY DISPOSE OF THE MACHINE, LOCATE YOUR LOCAL METAL RECYCLING COMPANY. GET INFORMATION FROM ANY COMPANY RESPONSIBLE FOR SUCH A SERVICE AND TAKE CAREFUL NOTE OF THE MATERIAL USED FOR THE VARIOUS COMPONENTS.

8.3. WEEE WASTE OF ELECTRIC AND ELECTRONIC EQUIPMENT

IN ACCORDANCE WITH THE 2002/95 / EC, 2002 / 96 / EC AND 2002 / 108/EC, CERTAIN HAZARDOUS SUBSTANCES IS NOT ALLOWED TO BE USED ON ELECTRONIC EQUIPMENT. THIS SYMBOL CROSSED OUT WHEELIE BIN, ON THE PRODUCT OR IN ITS PACKAGING INDICATES THAT THIS PRODUCT MUST NOT BE DISPOSED OF WITH YOUR OTHER HOUSEHOLD WASTE. SEPARATE WASTE COLLECTION OF THIS APPLIANCE IS ORGANISED AND MANAGED BY THE MANUFACTURER. IT IS THE USER'S RESPONSIBILITY TO CONTACT THE MANUFACTURER AND FOLLOW THE WASTE TREATMENT SYSTEM THE MANUFACTURER HAS ADOPTED FOR SEPARATE WASTE COLLECTION. THE SEPARATE COLLECTION AND RECYCLING OF YOUR WASTE EQUIPMENT AT THE TIME OF DISPOSAL WILL HELP TO CONSERVE NATURAL RESOURCES AND ENSURE THAT IT IS RECYCLED IN A MANNER THAT PROTECTS HUMAN HEALTH AND THE ENVIRONMENT.



IF IN DOUBT CONTACT THE ORIGINAL SUPPLIER LISTED IN THIS MANUAL FOR ADVISE ON HOW TO DISPOSE OF THIS ITEM AND ADVISE WITH COMPANIES OR ARRANGEMENTS FOR COLLECTION.



CONTENDER

STEP UP TO THE PLATE

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