

CONTENDER

STEP UP TO THE PLATE



CONTENDER DOUGH MIXERS

**MXD005 | MXD007 | MXD006 | MXD008 | MXD012 | MXD014 | MXD015 | MXD016 | MXD031 | MXD036 | MXD042
MXD049 | MXD050 | MXD051 | MXD052 | MXD053 | MXD027 | MXD028 | MXD030 | MXD047 | MXD048**

CONTENTS

I. GENERAL INFORMATION

· THE IMPORTANCE OF THIS MANUAL	3
· WARRANTY	3
· NOISE INFORMATION	4
· SAFETY WARNINGS	4
· RESIDUAL RISKS	5

2 TECHNICAL DATA

· CHARACTERISTICS OF THE MACHINE	5
· USE LIMITATION	6

3 INSTALLATION

· REQUIREMENTS TO BE USED	6
· INSTALLATION	6
· ELECTRIC CONNECTION	7

4 FUNCTIONING

· SAFETY DEVICES	7
· CONTROL DEVICES	8
· USE OF MACHINE	9
· ADVICE TO CORRECTLY USE THE MIXER	10
· STARTING THE MACHINE	10
· USE OF THE 2 SPEED MACHINE	11
· USE OF THE INVERTER MACHINE	11
· FUNCTIONING ANOMALIES	11

5 MAINTENANCE

· CLEANING	12
· TENSIONING OF THE UPPER CHAIN	12

6 DEMOLITION AND DISPOSAL

7 TECHNICAL SPECIFICATIONS

MARKING PLATE

SERIAL LABEL

THE PLATE BEARS IN READABLE AND INDELIBLE WAY THE FOLLOWING DATA:

- NAME OF THE MANUFACTURER;
- CE MARKING;
- MODEL (MOD);
- ELECTRIC POWER (KW/A);
- "MADE IN ITALY"
- SERIAL NUMBER ;
- ELECTRIC VOLTAGE AND FREQUENCY (VOLT/HZ);
- YEAR OF CONSTRUCTION ;
- WEIGHT OF THE SPIRAL MIXER;

I. GENERAL INFORMATION

THE IMPORTANCE OF THIS MANUAL



BEFORE USING THE CONCERNED SPIRAL MIXER, IT IS COMPULSORY TO READ AND UNDERSTAND THIS MANUAL IN ALL ITS PARTS.



THIS MANUAL MUST ALWAYS BE AVAILABLE FOR THE "AUTHORIZED OPERATORS" AND HAS TO BE PLACED AND PRESERVED CLOSE TO THE OVEN.



THE SUPPLIER DECLINES ALL LIABILITY FOR EVENTUAL DAMAGES TO PERSONS, ANIMALS, AND THINGS CAUSED BY THE INOBSERVANCE OF THE REGULATIONS DESCRIBED IN THIS MANUAL.



THIS MANUAL IS AN INTEGRAL PART OF THE SPIRAL MIXER AND MUST BE PRESERVED UNTIL ITS FINAL DISMANTLING.



THE "AUTHORISED OPERATORS" ARE ONLY PERMITTED TO CARRY OUT INTERVENTIONS ON THE SPIRAL MIXER THAT ALIGN WITH THEIR SPECIFIC COMPETENCE.

WARRANTY

THE DURATION OF THE WARRANTY IS ONE YEAR AND STARTS FROM THE DATE OF THE FISCAL RECEIPT ISSUED AT THE TIME OF PURCHASE. DURING THIS PERIOD, WE OFFER FREE REPLACEMENT OR REPAIR OF DETAILS AT OUR FACTORY, BUT ONLY FOR MANUFACTURING DEFECTS THAT ARE WELL-ESTABLISHED AND UNEQUIVOCALLY CAUSED. HOWEVER, THIS WARRANTY DOES NOT COVER ELECTRICAL COMPONENTS OR PARTS SUBJECT TO WEAR. SHIPPING COSTS AND LABOUR COSTS ARE EXCLUDED FROM THE WARRANTY. THE WARRANTY IS VOID IN THE CASES IN WHICH IT IS ASCERTAINED THAT THE DAMAGE HAS BEEN CAUSED BY: TRANSPORT, INCORRECT OR INSUFFICIENT MAINTENANCE, LACK OF OPERATORS, TAMPERING, REPAIRS PERFORMED BY UNAUTHORISED PERSONNEL, FAILURE TO COMPLY WITH THE PROVISIONS OF THE MANUAL. ANY CLAIMS OR RECOURSE AGAINST THE MANUFACTURER FOR DIRECT OR INDIRECT DAMAGES RESULTING FROM THE MACHINE'S INOPERABILITY, INCLUDING FAILURES, WAITING FOR REPAIRS, OR ANY SITUATION RELATED TO THE NON-PHYSICAL PRESENCE OF THE EQUIPMENT, ARE EXPRESSLY EXCLUDED.



USING NON-ORIGINAL SPARE PARTS FOR TAMPERING AND/OR REPLACING COMPONENTS WILL VOID THE WARRANTY AND RELEASE THE SUPPLIER FROM ANY LIABILITY.

NOISE INFORMATION

THE A-WEIGHTED SOUND PRESSURE LEVEL MEASURED ON AN IDENTICAL SAMPLE MACHINE WAS CONSISTENTLY LOWER THAN 80 DB (A). IF THE WORKING ENVIRONMENT HAS A NOISE LEVEL HIGHER THAN 80 DB (A), THE EMPLOYER IS OBLIGED TO INFORM AND TRAIN THE OPERATOR ON THE RISKS ARISING FROM EXPOSURE TO NOISE AND TAKE APPROPRIATE MEASURES IN AGREEMENT WITH THE COMPETENT DOCTOR.

SAFETY WARNINGS

ALTHOUGH THE MACHINE COMPLIES WITH THE SAFETY REQUIREMENTS OF THE REFERENCE STANDARDS, ELECTRICAL, MECHANICAL, HYGIENIC, IT CAN BE DANGEROUS IF:

- USED FOR PURPOSES AND CONDITIONS OTHER THAN THOSE PROVIDED BY THE MANUFACTURER.
- PROTECTIONS ARE TAMPERED WITH.
- THE PRESCRIPTIONS FOR: INSTALLATION - COMMISSIONING - USE - MAINTENANCE ARE NOT OBSERVED.

ATTENTION

IN ORDER TO PREVENT DANGEROUS CONDITIONS AND / OR POSSIBLE INJURIES CAUSED BY: ELECTRIC CURRENT, MECHANICAL PARTS, FIRE OR OF A HYGIENIC NATURE, THE FOLLOWING SAFETY WARNINGS MUST BE OBSERVED.

- A - KEEP YOUR OWN WORKPLACE IN ORDER.
THE DISORDER INVOLVES A DANGER OF ACCIDENTS.
- B - EVALUATING THE ENVIRONMENTAL CONDITIONS.
DO NOT USE THE MACHINE IN A HUMID, WET OR INSUFFICIENTLY LIT ENVIRONMENT, NEAR FLAMMABLE LIQUIDS OR GASES.
- C - KEEP CHILDREN AND NON-EMPLOYEES AWAY.
DO NOT ALLOW THEM TO APPROACH THE MACHINE OR THE WORKPLACE.
- D - USE THE MACHINE UNDER THE PLATE POWER AND FOR THE ONLY PERMITTED USE.
WITHOUT OVERLOAD, IT WILL WORK BETTER AND SAFER.
- E - DRESS IN AN ADEQUATE WAY.
DO NOT WEAR LOOSE CLOTHES OR ACCESSORIES THAT CAN GET CAUGHT IN MOVING PARTS. USE NON-SLIP SHOES. FOR REASONS OF HYGIENE AS WELL AS SAFETY, FOR LONG HAIR USE THE APPROPRIATE MESH AND GLOVES FOR HANDS.
- F - PROTECT THE POWER SUPPLY CABLE.
DO NOT PULL THE CORD TO UNPLUG THE PLUG; DO NOT EXPOSE THE CABLE TO HIGH TEMPERATURES, IN CONTACT WITH SHARP EDGES, WATER OR SOLVENTS.
- G - AVOID UNSURE POSITIONS. SEARCH FOR THE MOST SUITABLE POSITION THAT ALWAYS ENSURES BALANCE.
- H - ALWAYS PAY THE MAXIMUM ATTENTION.
OBSERVE YOUR WORK. DO NOT USE THE MACHINE WHEN YOU ARE DISTRACTED.
- I - EXTENDED OPEN AIR CABLES. THEY MUST NOT BE USED.
- L - MACHINE IN FUNCTION UNATTENDED. IT MUST NOT BE LEFT
- M - DISCONNECT THE PLUG FROM THE SOCKET.
AT THE END OF EACH USE, BEFORE CLEANING, MAINTENANCE OR MOVING THE MACHINE.
- N - CHECK THAT THE MACHINE IS NOT DAMAGED.
BEFORE USING THE MACHINE, CAREFULLY CHECK THE EFFICIENCY OF THE SAFETY DEVICES. CHECK THAT THE MOVING PARTS ARE NOT BLOCKED, THAT THERE ARE NO DAMAGED COMPONENTS, THAT ALL PARTS HAVE BEEN CORRECTLY ASSEMBLED AND THAT ALL CONDITIONS THAT COULD AFFECT THE CORRECT OPERATION OF THE MACHINE ARE OPTIMAL.
- O - THE MACHINE SHOULD ONLY BE REPAIRED BY QUALIFIED PERSONNEL.
REPAIRS MUST ONLY BE PERFORMED BY QUALIFIED PERSONS USING ORIGINAL SPARE PARTS. FAILURE TO COMPLY WITH THESE PROVISIONS MAY CONSTITUTE AN ELEMENT OF DANGER FOR THE USER.
- P - THE LABELS ARE ANTI-ACCIDENTAL DEVICES, THEREFORE THEY MUST ALWAYS BE PERFECTLY LEGIBLE. IF THEY ARE DAMAGED AND ILLEGIBLE, IT IS MANDATORY TO REPLACE THEM

RESIDUAL RISKS

LOADING, UNLOADING AND MOVEMENT OF THE MACHINE	<ul style="list-style-type: none"> - MACHINE FALLS - PACKAGING FALLS 	<ul style="list-style-type: none"> - HANDLE THE MACHINE CAREFULLY, PACKAGED OR NOT.
WRONG MACHINE INSTALLATION	<ul style="list-style-type: none"> - ELECTRICAL DISCHARGES - LIGHTENING STRIKE 	<ul style="list-style-type: none"> - THE MAINS VOLTAGE AND FREQUENCY AS OUTLINED ON THE MACHINE PLATE. - THE POWER SOCKET MUST BE CONNECTED TO THE EARTHING. - THE ELECTRICITY SUPPLY LINE OF THE MACHINE, UPSTREAM OF THE SOCKET MUST BE EQUIPPED WITH PROTECTION USING A DIFFERENTIAL SWITCH, COORDINATED WITH THE MAIN EARTHING SYSTEM.
CLOSURE PANELS, CHAMBER IN WHICH VOLTAGE IS PRESENT	<ul style="list-style-type: none"> - ELECTROCUTION 	<ul style="list-style-type: none"> - DO NOT OPEN THE PANELS WITHOUT DISCONNECTING THE PLUG IN ADVANCE.
WORK WITHOUT GUARDS	<ul style="list-style-type: none"> - ELECTROCUTION - CATCHING - CRUSHING - ABRASION 	<ul style="list-style-type: none"> - DO NOT REMOVE THE GUARDS DURING MACHINE USE.
CLEANING THE PARTS IN CONTACT WITH THE MIXTURE	<ul style="list-style-type: none"> - ELECTROCUTION - ELECTRICAL DISCHARGES 	<ul style="list-style-type: none"> - THE MACHINE MUST ALWAYS BE CLEANED WHEN IT IS OFF, WITHOUT MAINS POWER (CUT MAINS VOLTAGE, I.E. DISCONNECT THE PLUG).

2. TECHNICAL DATA

CHARACTERISTICS OF THE MACHINE

THE ELECTRIC SPIRAL MIXER WAS DESIGNED TO BLEND BOTH SOFT AND HARD MIXTURES (MIX AND/OR KNEAD), MADE OF FLOUR, SALT, YEAST, FATS AND LIQUIDS (WATER, OIL, ...) EXCLUSIVELY FOR FOODSTUFF USE.

EVERY MIXER IS COMPOSED OF:

- A STEEL STRUCTURE PROTECTED BY A HEAT RESISTANT VARNISH;
- THE BOWL, THE SPIRAL, THE CENTRAL DOUGH-BREAKER AND THE PROTECTION GRATE ARE ALL IN STAINLESS STEEL;
- THE BOWL AND THE SPIRAL THEY BOTH ROTATE CLOCKWISE:



- CHAIN DRIVE WITH OIL BATH GEAR MOTOR;
- THE MOVING PARTS ARE ON BALL BEARING;
- 4 CASTORS, 2 OF THESE WITH BRAKE, IN NYLON;
- OPERATION WITH SINGLE-PHASE OR THREE-PHASE MOTOR, ONE SPEED; ON REQUEST: THREE-PHASE MOTOR WITH 2 SPEEDS;
- ELECTRIC CIRCUIT FED BY A CABLE TO THE NETWORK TO WHICH ARE CONNECTED AT LOW TENSION (24V) THE CONTROL DEVICES TO START, TO STOP, AND OF THE SAFETY DEVICES. AMONG THESE INTERNAL BLOCKING OF THE MOVING PARTS ACTIVATED BY THE MOVEMENT OF THE MOBILE PROTECTION OF THE PAN

THE MACHINE, DESIGNED IN COMPLIANCE WITH EUROPEAN DIRECTIVES, IS BUILT TO SAFEGUARD THE USER FROM RISKS RELATING TO ITS USE. FOR THIS REASON, THE MACHINE IS EQUIPPED WITH SPECIFIC GUARDS THAT MUST NOT BE TAMPERED WITH FOR ANY REASON, IN ORDER TO AVOID RISKS DUE TO CONTACT WITH MOVING PARTS.

USE LIMITATION

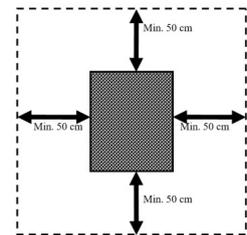
	MXD007 MXD008	MXD005 MXD049	MXD048	MXD006 MXD012 MXD036 MXD050 MXD053	MXD014 MXD016 MXD031 MXD051 MXD052	MXD015 MXD042
PRODUCTION CAPACITY KG/H	35	56	66	88	128	160

THE DATA IN THE TABLE REFERS TO A NORMAL MIX OF TEN/TWELVE MINUTES.

3. INSTALLATION REQUIREMENTS TO BE USED

THE ENVIRONMENTAL CONDITIONS OF THE PLACE WHERE THE MACHINE IS INSTALLED MUST HAVE THE FOLLOWING CHARACTERISTICS:

- BE DRY
- HEAT SOURCES THAT ARE ADEQUATELY DISTANT
- ADEQUATE VENTILATION AND LIGHTING COMPLYING WITH THE HYGIENE AND SAFETY STANDARDS REQUIRED BY CURRENT LAWS.
- THE SUPPORT SURFACE MUST BE HORIZONTAL, MUST NOT BE PLACED IN THE IMMEDIATE VICINITY OF THE MACHINE OBSTACLES OF ANY KIND THAT MAY AFFECT THE NORMAL VENTILATION OF THE SAME.



IMPORTANT

IN COMPLIANCE WITH CURRENT LAWS, THE ELECTRICAL NETWORK MUST BE EQUIPPED WITH AN AUTOMATIC DIFFERENTIAL SWITCH WITH CHARACTERISTICS APPROPRIATE TO THOSE OF THE MACHINE IN WHICH THE OPENING DISTANCE OF THE CONTACTS IS AT LEAST 3 MM; INDISPENSABLE, MOREOVER, AN EFFICIENT GROUNDING SYSTEM.

CHECK THAT THE SUPPLY VOLTAGE AND THE FREQUENCY OF THE SYSTEM ARE COMPATIBLE WITH THE VALUES SHOWN BOTH IN THE

INSTALLATION

IMPORTANT

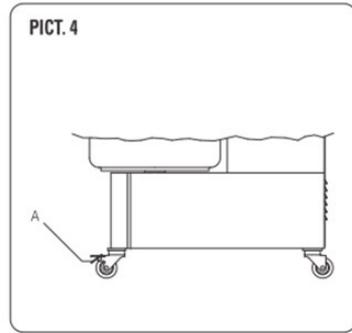
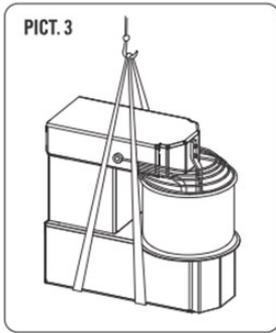
ALL INSTALLATION AND MAINTENANCE OPERATIONS MUST BE CARRIED OUT BY QUALIFIED PERSONNEL AUTHORIZED BY THE MANUFACTURER, WHO DECLINES ALL RESPONSIBILITY DERIVING FROM INCORRECT INSTALLATION OR TAMPERING.

THE MACHINE IS SUPPLIED ON PALLETS IN A CLOSED PACKAGE WITH CARDBOARD. TO LIFT THE MACHINE, YOU NEED A FORKLIFT OR A TRANSPALLET. IF THE MACHINE IS LIFTED WITH THE AID OF ROPES OR BELTS, PASS THEM UNDER THE PALLET. TO REMOVE THE MACHINE FROM THE PACKAGING, YOU CAN USE STRAPS POSITIONED UNDER THE MACHINE AND HOOKED TO A FORKLIFT TRUCK (FIG.3).

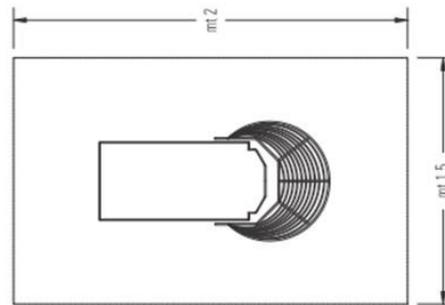
NOTE: ALL THE DETAILS RELATING TO THE PACKAGING MUST BE DISPOSED OF ACCORDING TO THE REGULATIONS IN FORCE.

AFTER REMOVING THE MACHINE FROM THE PACKAGING PROCEED AS FOLLOWS:

- PLACE THE MACHINE IN THE INTENDED LOCATION.
- REMOVE THE PROTECTIVE FILM, WHERE PRESENT, AVOIDING THE USE OF TOOLS THAT CAN DAMAGE THE SURFACES.
- IF THE MACHINE HAS THE WHEELS MOUNTED, MAKE SURE THAT THEY ARE LOCKED WITH THE BRAKE, PUSHING THE LEVER "A" DOWNWARDS UNTIL IT STOPS (FIG.4).
- IF THE MACHINE IS UNSTABLE PUT UNDER THE FEET OR WHEELS PIECES OF HARD RUBBER.



IN THE NORMAL WORKING CONDITIONS AND TO HAVE THE BEST EXPLORATION OF THE POTENTIALITY OF THE MACHINE, THE OPERATOR NEEDS THE AREA REPRESENTED IN PICTURE BELOW.



ELECTRIC CONNECTION

THE MACHINE IS CONNECTED TO THE MAINS POWER SUPPLY BY MEANS OF THE SUPPLIED POWER CORD, WHICH MUST BE FITTED BY A SPECIALIZED AND QUALIFIED STAFF, WITH ITS 16 / 32 A FOR 3-POLE CABLE (F, N, T) FOR SINGLE-PHASE AND 4 / 5-POLE CABLE (3F, T / 3F, N, T) FOR THREE-PHASE VERSIONS.

THE MAINS SOCKET MUST BE EASILY ACCESSIBLE, IT MUST NOT REQUIRE ANY MOVEMENT.

THE DISTANCE BETWEEN THE MACHINE AND THE SOCKET MUST BE SUCH THAT IT DOES NOT CAUSE THE POWER CORD TO TENSION, ALSO THE CABLE MUST NEVER BE UNDER THE SUPPORTS OF THE MACHINE.

IMPORTANT

IT IS MANDATORY THAT THE SYSTEM IS EQUIPPED WITH EARTH CONNECTION AND DIFFERENTIAL SWITCH IN COMPLIANCE WITH THE LAWS IN FORCE.

4. FUNCTIONING SAFETY DEVICES

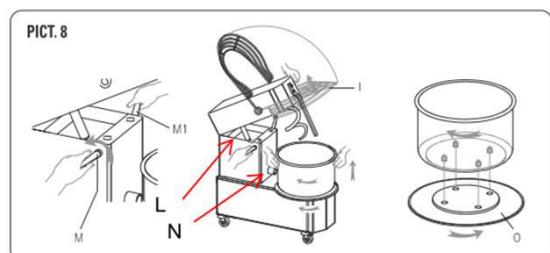
THE MACHINE IS EQUIPPED WITH ADEQUATE SAFETY DEVICES MADE OF FIXED GUARDS, AND AN ADEQUATE DISTANCE BETWEEN THE BOWL AND THE MACHINE CASING, WITH THE SCOPE OF AVOIDING CONTACT OF PARTS OF THE HUMAN BODY (UPPER LIMBS) WITH THE ROTATING BOWL DURING THE WORK PHASE, TO ELIMINATE THE RISKS OF DRAGGING OR CRUSHING. THE MACHINE IS EQUIPPED WITH A LID SENSOR ON THE OPEN BOWL, WITH THE SCOPE OF AVOIDING CONTACT OF PARTS OF THE HUMAN BODY (UPPER LIMBS) WITH THE MOVING PARTS DURING THE WORK PHASE, TO ELIMINATE RISKS OF DRAGGING, CRUSHING AND ABRASION.



DO NOT REMOVE THE GUARDS DURING USE OF THE MACHINE. THE SUPPLIER CANNOT BE HELD LIABLE IN ANY WAY FOR ANY FAILURE TO COMPLY WITH THE AFOREMENTIONED INSTRUCTIONS.

WITH REFERENCE TO PICT. 8, THE GUARDS ARE:

- I MOVING PROTECTION GRATE
- L DEVICE PROVING THAT THE TOP AND THE PROTECTION COVER ARE UP OR DOWN (ONLY ON TILTING HEAD MIXERS)
- M, MI CHECK PIN OF THE TOP (DOWN POSITION, ONLY ON TILTING HEAD MIXERS)
- N DEVICE PROVING THAT THE BOWL IS IN OR OUT (ONLY ON TILTING HEAD MIXERS)
- O BLOCKING DISK OF THE BOWL (ONLY ON TILTING HEAD MIXERS)



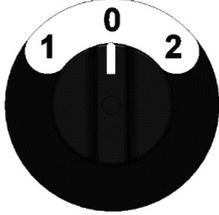
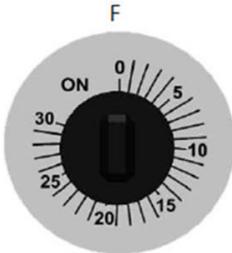
BEFORE OPERATING THE MACHINE, THE PROTECTION I (PICT. 9) MUST BE COMPLETELY LOWERED. FOR TILTING HEAD MIXERS IT MUST BE CHECKED THAT THE BOWL IS CORRECTLY INSERTED AND BLOCKED BY THE DISK O AND THAT THE TOP IS DOWN AND BLOCKED BY THE CHECK PIN M (THIS MUST BE COMPLETELY INSERTED).

PICT. 9



CONTROL DEVICES

DEPENDING ON THE MODEL, THE MACHINE IS EQUIPPED WITH THE FOLLOWING CONTROL DEVICES:

			
FIG. 5	FIG. 5	FIG. 5	FIG. 5
COMMAND	ACTION		POSITION
ON - OFF SWITCH (FIG. 5)			
A) ON BUTTON	ACTIVATES (I) MOVEMENT OF THE ROTATING PARTS.		SIDE OF MACHINE
B) OFF BUTTON	STOPS (O) MOVEMENT OF THE ROTATING PARTS.		SIDE OF MACHINE
TIMER (FIG. 7)			
F) TIMER	ALLOWS THE MACHINE TO START UP AND ALLOWS SETTING THE WORKING TIME		SIDE OF MACHINE
SPEED SELECTOR (FIG. 6)			
POS. 0	STOPS MOVEMENT OF THE ROTATING PARTS.		SIDE OF MACHINE
POS. 1	ACTIVATES MOVEMENT OF THE ROTATING PARTS AT FIRST SPEED.		SIDE OF MACHINE
POS. 2	ACTIVATES MOVEMENT OF THE ROTATING PARTS AT SECOND SPEED.		SIDE OF MACHINE
INVERTER (FIG. 8)			
SPEED CONTROL	TURNING THE KNOB, INCREASES / DECREASES THE SPEED OF THE TANK AND THE SPIRAL		SIDE OF MACHINE

CONTROLS POSITIONING:

THE MXDO27, MXDO28, MXDO30, MXDO47 AND MXDO48 CONTROLS ARE POSITIONED AT THE FRONT OF THE MACHINE. THE MAIN ISOLATOR IS OFTEN LOCATED AT THE SIDE TOWARDS THE BACK OF THE MACHINE.

FUNCTIONAL CHECK FIRST START:

AFTER INSERTING THE POWER CORD PLUG INTO THE MAINS SOCKET, THE MACHINE IS READY FOR FUNCTIONAL VERIFICATION.

- BEFORE STARTING THE MACHINE, MAKE SURE THAT ALL THE PROTECTIONS ARE CORRECTLY INSTALLED.
- WHEN FIRST STARTING, CHECK THAT THE SPIRAL AND THE BOWL ROTATE BOTH CLOCKWISE.

USE OF MACHINE

BELOW, A SERIES OF SEQUENCES ARE DESCRIBED, FOR THE CORRECT USE OF THE MACHINE:



BEFORE STARTING WORK MAKE SURE THAT THE MACHINE IS PERFECTLY CLEAN IN PARTICULAR, THE SURFACES OF BOWL, THE SPIRAL AND OF THE CENTRAL COLUMN THAT HAVE CONTACT WITH THE FOOD PRODUCTS.

LIFT THE PROTECTION "I" AND POUR THE INGREDIENTS NECESSARY FOR THE MIXTURE INTO THE BOWL, THEN LOWER THE BOWL PROTECTION AND ACTIVATE THE ROTATION OF THE BOWL AND THE SPIRAL AS DESCRIBED BELOW. TO VISUALLY CHECK THE CONSISTENCY OF THE DOUGH, OR TO ADD FURTHER INGREDIENTS, IT IS POSSIBLE TO DO IT THROUGH THE PROTECTION GRID, WITHOUT LIFTING IT AND THUS INTERRUPTING THE OPERATION OF THE MACHINE. LIFTING THE PROTECTION, THE MACHINE STOPS: AT CLOSING, IT IS NECESSARY TO PRESS BUTTON I AGAIN TO RESTART THE ROTATION OF THE BOWL.

START-UP SITUATION WITH "MACHINE OFF":

- ROTATE THE PROTECTION DIFFERENTIAL SWITCH TO THE ON POSITION, COORDINATED WITH THE MAIN EARTHING SYSTEM, PLACED UPSTREAM OF THE MACHINE IN THE USER'S SYSTEM;
- TURN THE TIMER KNOB CLOCKWISE AND SELECT THE DESIRED WORKING MINUTES FOR THE TIMED CYCLE.
- PRESS BUTTON I THAT ACTIVATES ROTATION OF THE BOWL AND THE SPIRAL



CHECK AGAIN THAT CHECK THAT THE SPIRAL AND THE BOWL ROTATE BOTH CLOCKWISE.

START-UP SITUATION WITH "MACHINE POWERED":

- TO RE-START WORK, FOLLOWING SUSPENSION OF THE WORK, PRESS BUTTON I HAVING RESTORED THE SAFETY PRESENT.

START-UP SITUATION WITH "MACHINE IN EMERGENCY MODE" (EXAMPLE THERMAL PROTECTION TRIPPED):

- SWITCH OFF THE MACHINE, WITH THE SEQUENCE OF COMMANDS INDICATED IN POINT "MACHINE SWITCH OFF";
- LEAVE THE ELECTRIC MOTOR TO COOL FOR APPROX. HALF AN HOUR;
- START THE MACHINE, WITH THE SEQUENCE INDICATED IN POINT "START-UP SITUATION WITH MACHINE OFF".

MACHINE SWITCH OFF:

- FOR TOTAL MACHINE SWITCH OFF, FROM THE WORK TERMINATED OR SHUT-OFF CONDITION, YOU NEED TO:
- PRESS BUTTON O THAT TERMINATES ROTATION OF THE BOWL AND THE SPIRAL.
- ROTATE THE KNOB ON THE TIMER IN POSITION O.
- ROTATE THE PROTECTION DIFFERENTIAL SWITCH TO THE OFF POSITION, COORDINATED WITH THE MAIN EARTHING SYSTEM, PLACED UPSTREAM OF THE MACHINE IN THE USER'S SYSTEM, WHICH DISCONNECTS THE MACHINE FROM THE ELECTRICAL POWER SUPPLY.

NOTE: IN A MACHINE FED ELECTRICALLY BY THREE-PHASE, IF THE ROTATION OF THE BOWL IS OPPOSITE THE WAY SHOWN BY THE ARROW IT IS NECESSARY TO FOLLOW THESE INDICATIONS FOR THE FUNCTIONING AND EVERY TIME YOU CHANGE THE ELECTRIC PLUG:

- STOP THE MACHINE;
- TAKE THE PLUG OUT.
- REVERSE ON THE PLUG THE POSITION OF TWO PHASES (EX. L1 WITH L2) .
- RESTART THE MACHINE AND VERIFY IF THE BOWL IS ROTATING THE RIGHT WAY;
- START THE MACHINE WITHOUT USING IT, LET IT ON FOR ABOUT ONE MINUTE AND VERIFY THAT IT IS FUNCTIONING PERFECTLY.

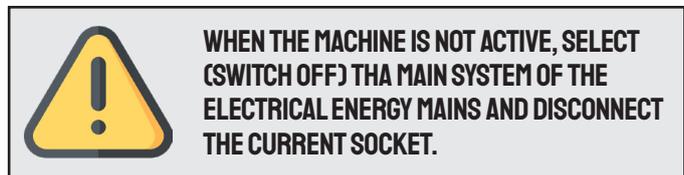
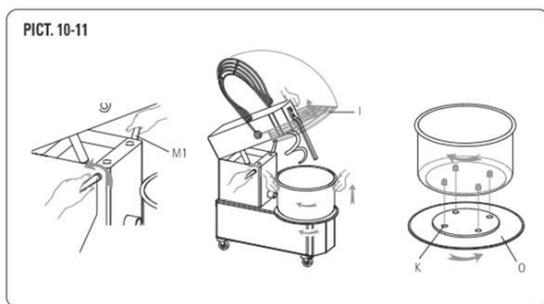
USE OF THE MACHINE WITH RISING TOP AND REMOVABLE BOWL

IN ORDER TO RAISE THE TOP AND TO TAKE OFF THE BOWL PROCEED AS FOLLOWS:

- STOP THE MACHINE, UNPLUG THE MACHINE;
- RAISE THE PROTECTION I COMPLETELY (PICT. 10);
- PULL THE PIN M AS FAR AS THE TOP IS BLOCKED;
- RAISE THE TOP BY MEANS OF THE LITTLE PISTON UNDERNEATH;
- ROTATE CLOCKWISE THE DISK O AS FAR AS THE BOWL IS UNLOCKED;
- RAISE THE BOWL AND TAKE IT OFF;
- TAKE OFF THE DOUGH.

IN ORDER TO REPOSITIONING OF THE BOWL AND TOP, PROCEED AS FOLLOWS:
ONCE THE CLEANING IS DONE:

- PUT THE BOWL BACK ON, AND MAKE SURE THAT THE FOUR PINS UNDERNEATH ARE CORRECTLY FIXED IN THE FOUR HOLES "K" OF THE MACHINE;
- THEN BLOCK THE BOWL ROTATING IN THE OPPOSITE DIRECTION TO THE DISK "O" (FIG.II);
- PUT THE TOP DOWN PUSHING IT DOWNWARDS (PICT. 9) AS FAR AS IT IS BLOCKED BY THE PIN M.



ADVICE TO CORRECTLY USE THE MIXER

THE BEST MIXING RESULT CAN BE ACHIEVED BY PROCEEDING AS FOLLOWS:

- POUR APPROXIMATELY 3/4 OF THE TOTAL WATER INTO THE TANK;
- SET THE TIMER TO THE DESIRED WORK TIME AND TURN ON THE MIXER. APPROXIMATELY 15/20 MINUTES IN TOTAL;
- SLOWLY ADD THE FLOUR AND YEAST;
- ADJUST THE CONSISTENCY OF THE MIXTURE BY SLOWLY ADDING THE REMAINING WATER (1/4) WHILE CONTINUING TO MIX;
- LET THE MACHINE WORK FOR A FEW MINUTES AND THEN ADD THE SALT;
- IF REQUIRED, ADD THE OLIVE OIL SLOWLY WHILE CONTINUING TO MIX;
- LET THE MIXER WORK UNTIL THE SET TIME HAS ELAPSED. DO NOT EXCEED 20 MINUTES.

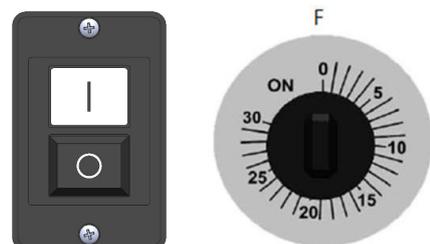
ATTENTION:

THE MIXER WILL NOT MIX PROPERLY IF FLOUR IS POURED FIRST FOLLOWED BY WATER. THE MIXTURE WILL STICK TO THE WALLS OR THE FLOUR WILL REMAIN ON THE BOTTOM. IF 20 MINUTES ARE EXCEEDED, THE MIXTURE WILL OVERHEAT AND ITS PROPERTIES WILL BE ALTERED.

TO OBTAIN A CORRECT MIXTURE, ALL THE TEMPERATURES INVOLVED MUST BE MONITORED; ROOM, FLOUR, WATER AND TEMPERATURE RELEASED BY THE MIXER DURING OPERATION (APPROXIMATELY 10°C). AN OPTIMAL TEMPERATURE OF THE MIXTURE AT THE END OF THE CYCLE RANGES FROM +22°C TO +26°C.

STARTING THE MACHINE

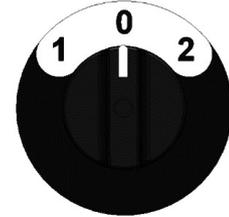
- ACTIVATE ALL THE SAFETY DEVICES;
- PRESSING THE BUTTON "I" TO ACTIVATE THE MACHINE
- SET THE WORKING TIME OF THE MACHINE FROM 1 TO 30 MIN. BY TURNING THE TIMER KNOB TO THE DESIRED POSITION
- ONCE THE SET TIME IS OVER, THE TIMER STOPS THE MACHINE.
- PRESS THE "O" BUTTON TO TURN OFF THE MACHINE.



USE OF THE 2 SPEED MACHINE

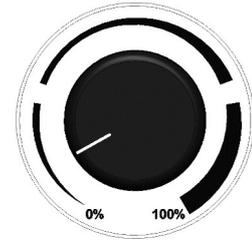
THE MACHINES WITH THREE-PHASE MOTOR CAN BE PRODUCED WITH THE SECOND SPEED. TO START THESE MACHINES, PROCEED AS FOLLOWS:

- START THE MIXER AS PREVIOUSLY DESCRIBED IN THE POINTS 1, 2, 3;
- SELECT THE DESIRED SPEED BY TURNING THE SELECTOR KNOB TO 1 OR 2;
- ONCE THE SET TIME IS OVER, THE TIMER STOPS THE MACHINE.



USE OF THE INVERTER MACHINE

- START THE MIXER AS PREVIOUSLY DESCRIBED IN THE POINTS 1, 2, 3;
- SELECT THE PERCENTAGE SPEED BY TURNING THE KNOB OF THE INVERTER FROM 0% = 1ST SPEED TO 100% = 2ND SPEED; TURNING THE KNOB FROM "0%" TO "100%" SPEED INCREASES FROM MINIMUM TO MAXIMUM. IN THE OPPOSITE DIRECTION, THE SPEED DECREASES;
- ONCE THE SET TIME IS OVER, THE TIMER STOPS THE MACHINE.
- PRESS THE "0" BUTTON TO TURN OFF THE MACHINE.



FUNCTIONING ANOMALIES

PROBLEM	CAUSES	SOLUTIONS
THE MACHINE DOES NOT START	LACK OF ELECTRIC CURRENT	CHECK THE GENERAL SWITCH, THE PLUG AND THE POWER CORD
	THE STOP BUTTON IS LOCKED	PRESS THE GREEN BUTTON
	THE PROTECTION GRID AND / OR THE LID ARE RAISED, OR THE BOWL IS NOT WELL POSITIONED.	PROPERLY LOWER BOTH THE PROTECTION GRID AND THE COVER AND REPOSITION THE BOWL
	THE TIMER IS IN POSITION 0	SET THE TIMER FROM 1 TO 30 MINUTES OR IN MANUAL MODE
THE SPIRAL IS NOT CONSTANT IN THE ROTATION	THE CHAIN IS LOOSE	TIGHTEN THE CHAIN
THE MACHINE STOPS WHILE IT IS OPERATING	THE FUSE DOES NOT WORK	REPLACE THE FUSE WITH ANOTHER, WITH THE SAME CHARACTERISTICS

5. MAINTENANCE

ATTENTION:

BEFORE CARRYING OUT ANY MAINTENANCE, INCLUDING CLEANING, TAKE THE FOLLOWING PRECAUTIONS:

- MAKE SURE THAT THE APPLIANCE IS DISCONNECTED FROM THE ELECTRICAL MAINS (UNPLUG FROM THE ELECTRICAL OUTLET), MAKING SURE THAT THE POWER SUPPLY CAN NOT BE REACTIVATED ACCIDENTALLY;
- MAKE SURE THE APPLIANCE IS COMPLETELY COOLED;
- USE PERSONAL PROTECTION DEVICES REQUIRED BY CURRENT REGULATIONS;
- ALWAYS OPERATE WITH APPROPRIATE EQUIPMENT;
- ONCE THE MAINTENANCE / REPAIR / CLEANING OPERATION HAS BEEN COMPLETED, BEFORE PUTTING THE APPLIANCE BACK INTO SERVICE, RE-INSTALL ALL THE PROTECTIONS AND SAFETY DEVICES;



CLEANING

ATTENTION:

NEVER USE ABRASIVE OR CORROSIVE NON-FOOD CHEMICAL PRODUCTS. ABSOLUTELY AVOID USING WATER JETS, VARIOUS TOOLS, ROUGH OR ABRASIVE MEDIA, SUCH AS STEEL SCOURERS, SPONGES, ETC., WHICH CAN DAMAGE SURFACES AND, IN PARTICULAR, COMPROMISE HYGIENE IN TERMS OF HYGIENE.

CLEANING MUST BE CARRIED OUT AT THE END OF EACH USE IN OBSERVANCE OF THE HYGIENE RULES AND TO PROTECT THE MACHINE'S FUNCTIONALITY, PROCEEDING AS FOLLOWS:

- USING A WOODEN OR PLASTIC PALATE FIRST CLEAN THE RESIDUE OF DOUGH;
- WITH A SOFT SPONGE AND WARM WATER ACCURATELY CLEAN THE PAN, THE SPIRAL, THE DOUGH BREAKER AND THE MOBILE PROTECTION;
- DRY WITH KITCHEN PAPER, THEN PASS OVER THE PARTS JUST MENTIONED THEN ALL THE MACHINE WITH A SMOOTH AND CLEANED CLOTH WITH A SPECIFIC CLEANING PRODUCTS FOR FOODS MACHINES.

NOTE: IN THE CASE OF A MACHINE WITH RISING TOP AND EXTRACTABLE BLOW, IT IS ADVISABLE TO REMOVE THE BLOW TO FACILITATE CLEANING OPERATIONS;

TO MAINTAIN THE EFFICIENCY AND SECURITY OF THE MACHINE IT IS NECESSARY TO PROCEED WITH PERIODICAL MAINTENANCE, EVERY 6 MONTHS, OF THE FOLLOWING INDICATIONS:

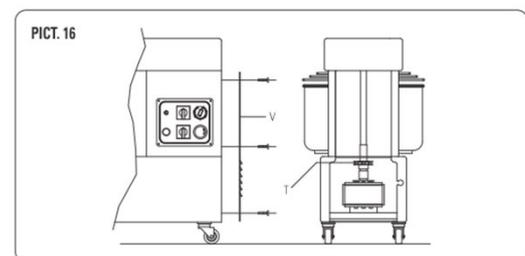
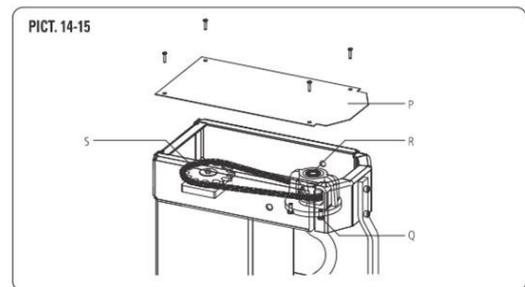
TENSIONING OF THE UPPER CHAIN

THE CHAIN TENSION IS ENSURED BY THE CHAIN TENSIONER. IF THE MACHINE IS NOT EQUIPPED WITH IT, IF THE CHAIN IS LOOSE AT THE CONTROL OR IF THE ROTATION OF THE SPIRAL IS NOT CONSTANT. UNSCREW THE PANEL P, (PICT. 14) LOOSEN THE SCREWS Q, PULL THE SUPPORT OF THE SPIRAL R AS FAR AS THE TENSION OF THE CHAIN IS OPTIMIZED, LOCK THE SUPPORT R WITH THE SCREWS Q, PUT THE PANEL P ON ONCE MORE AND FIX IT.

TO LUBRICATE THE CHAINS, PROCEED AS FOLLOWS:

- UNSCREWING THE FIXING SCREWS, TAKE AWAY THE UPPER "P" AND THE BACK "V" PANELS;
- PUT ON THE CHAINS S-T (PICT. 15-16) A REASONABLE AMOUNT OF PROPER GREASE, SUFFICIENT TO LUBRICATE ALL THE LINKS OF THE CHAIN;
- MOUNT THE 2 PANELS AND SECURE AGAIN WITH SCREWS.

FOR ANY MAINTENANCE NOT COVERED IN ORDINARY MAINTENANCE, AND IN THE EVENT OF MALFUNCTIONS, ONLY CONTACT THE MANUFACTURER.



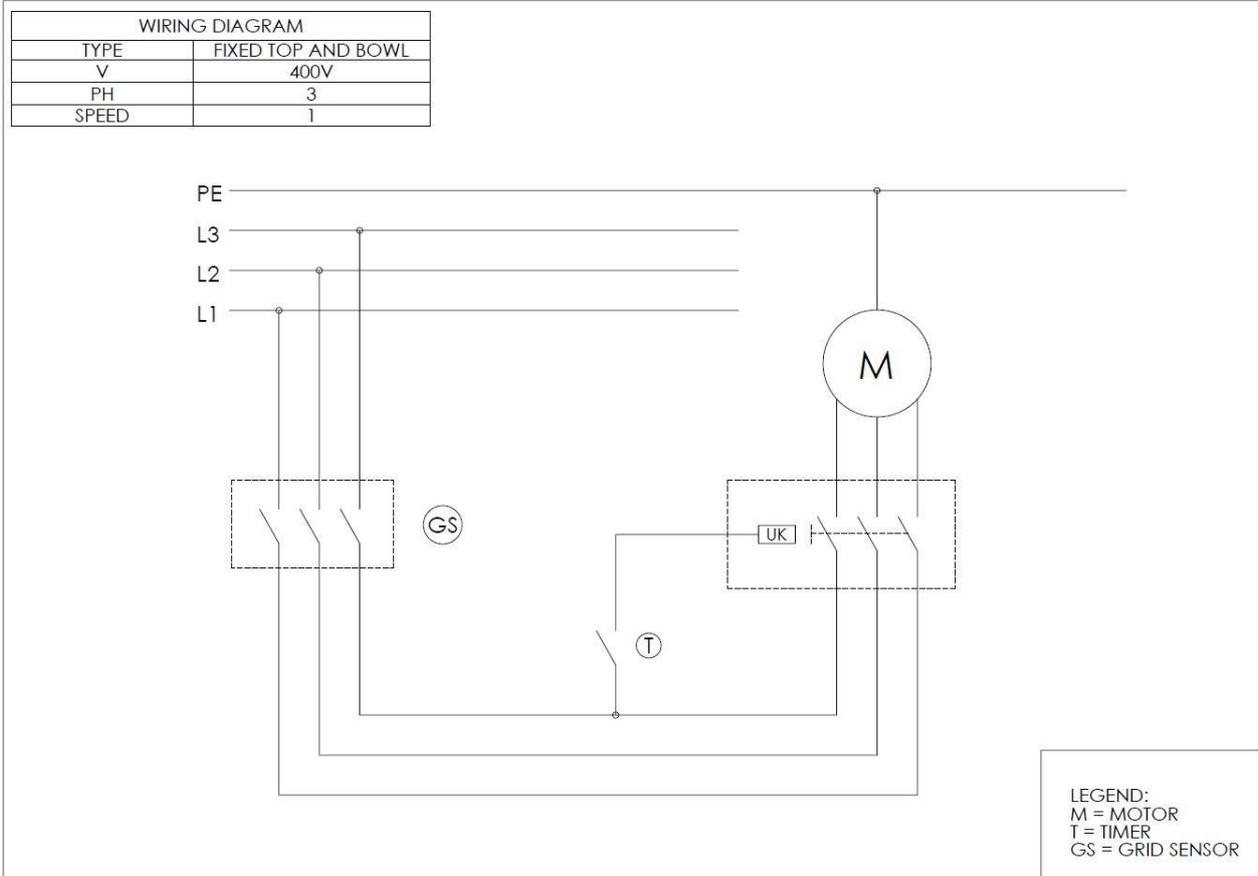
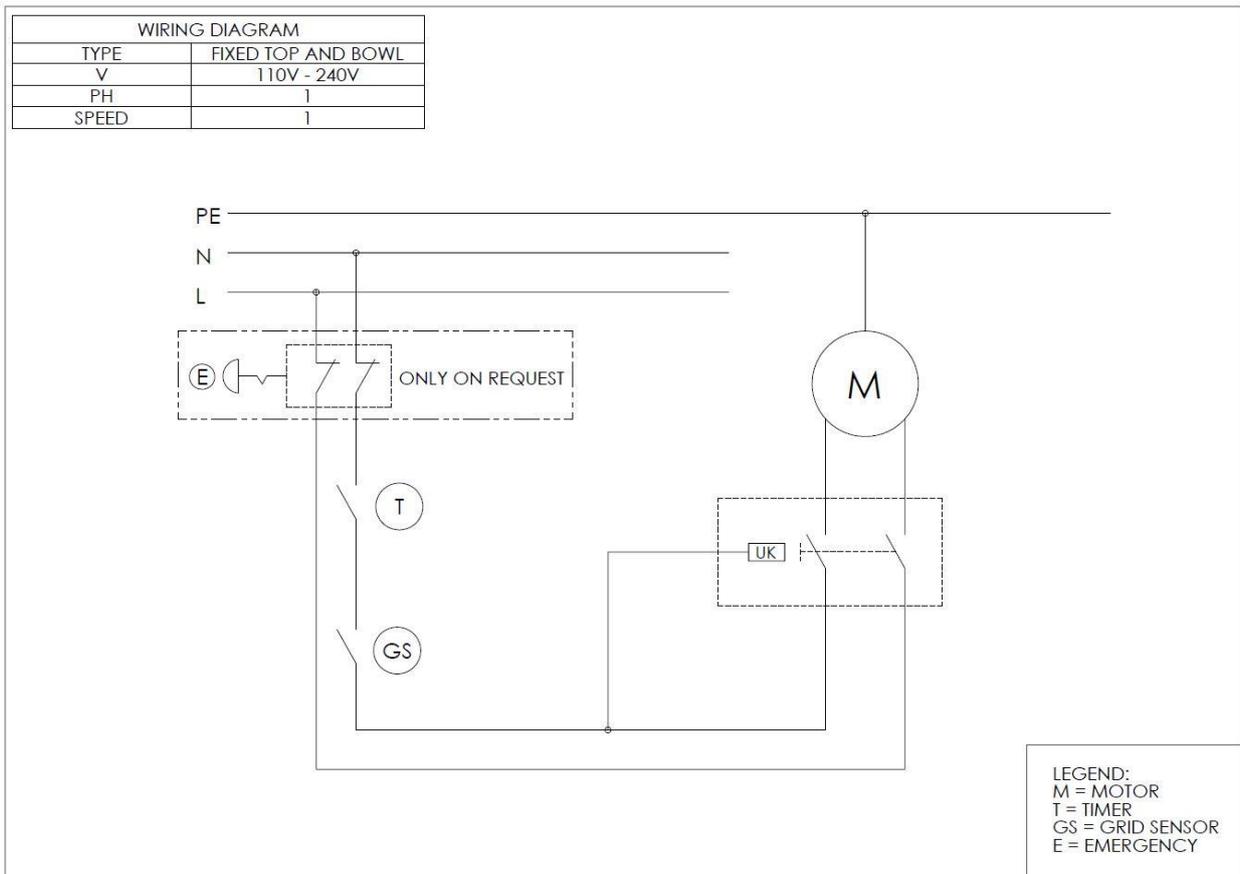
6. DEMOLITION AND DISPOSAL



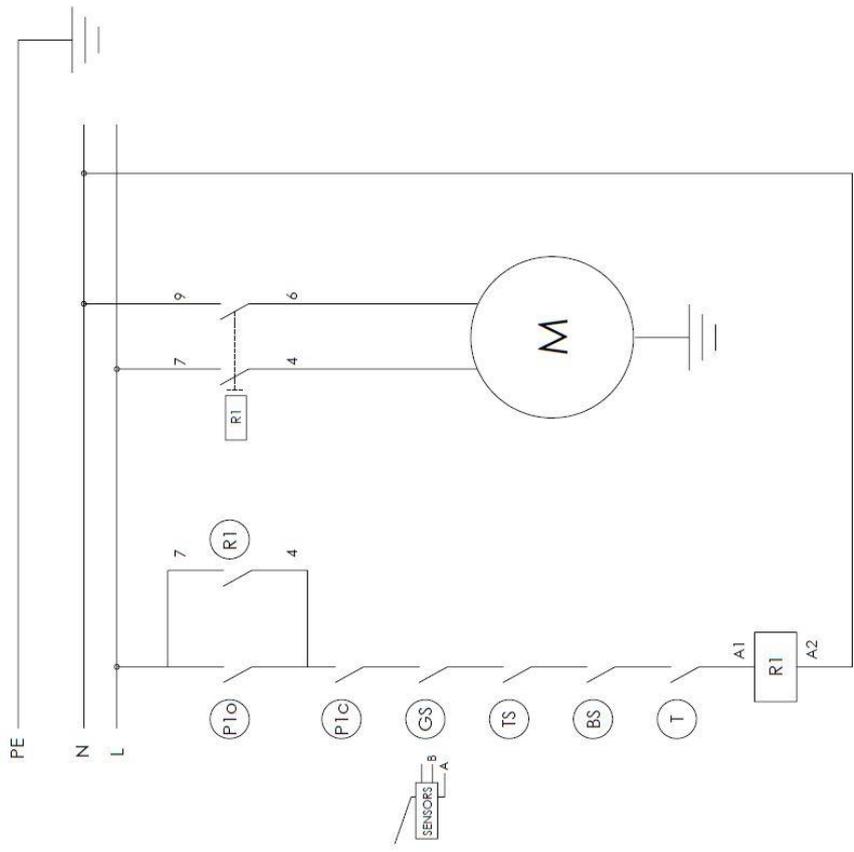
ATTENTION: DEMOLITION AND DISPOSAL OF THE MACHINE, ARE THE SOLE RESPONSIBILITY AND RESPONSIBILITY OF THE OWNER, WHO MUST ACT IN COMPLIANCE WITH THE LAWS IN FORCE IN THEIR COUNTRY REGARDING SAFETY, RESPECT AND PROTECTION OF THE ENVIRONMENT.

WHEN DISMANTLING THE MACHINE, COMPULSORILY OBSERVE THE PROVISIONS OF THE REGULATIONS IN FORCE. DIFFERENTIATE THE PARTS MAKING UP THE OVEN ACCORDING TO DIFFERENT TYPES OF CONSTRUCTION MATERIALS (PLASTIC, COPPER, IRON, ETC.).

7. TECHNICAL SPECIFICATIONS

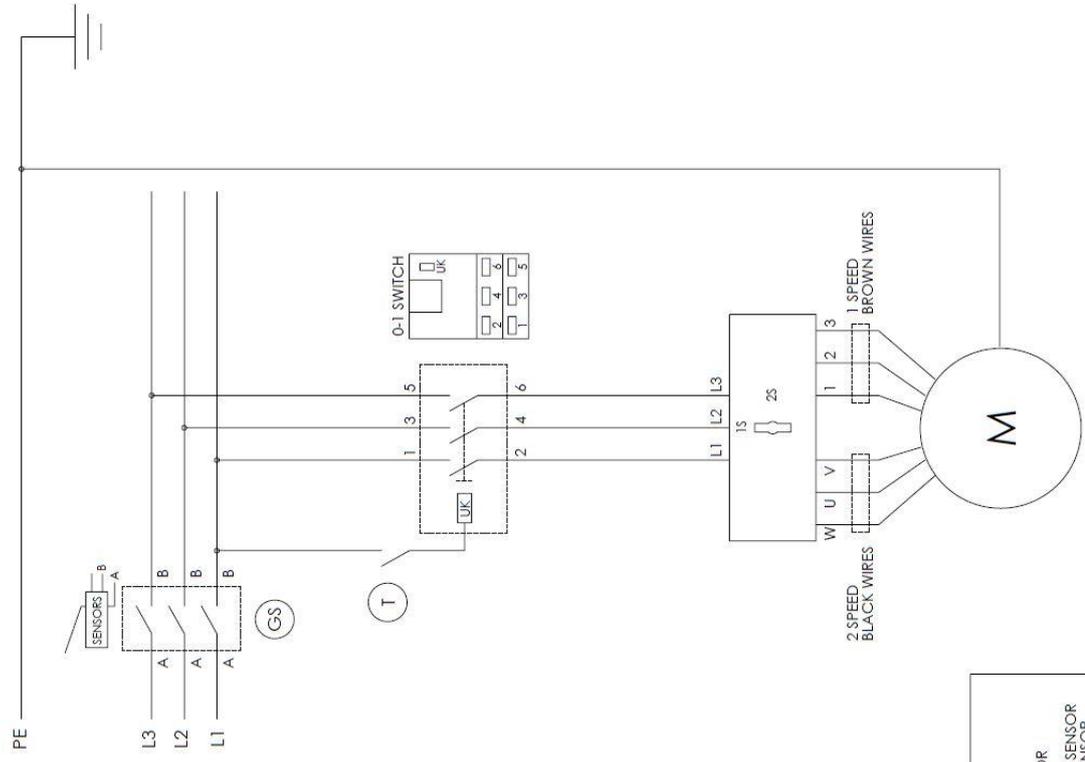


WIRING DIAGRAM	
TYPE	RISEING TOP AND REMOVABLE BOWL
V	230V
PH	1
SPEED	1



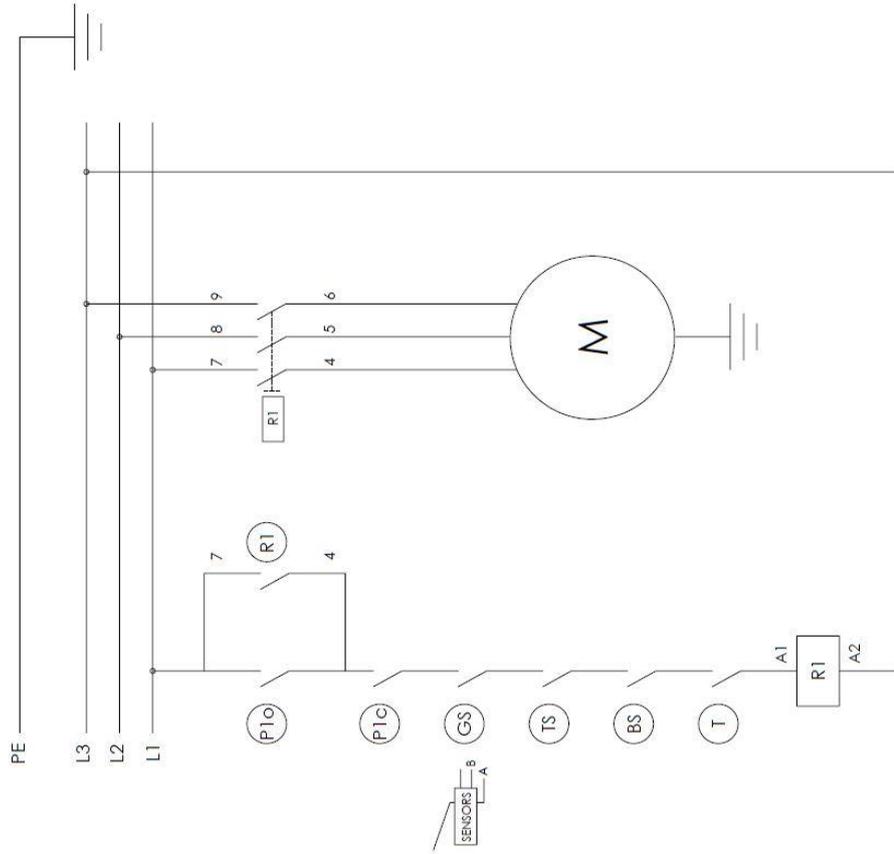
LEGEND:
M = MOTOR
T = TIMER
BS= BOWL SENSOR
TS= TOP SENSOR
GS = GRID SENSOR

WIRING DIAGRAM	
TYPE	FIXED TOP AND BOWL
V	230V-400V
PH	3
SPEED	2



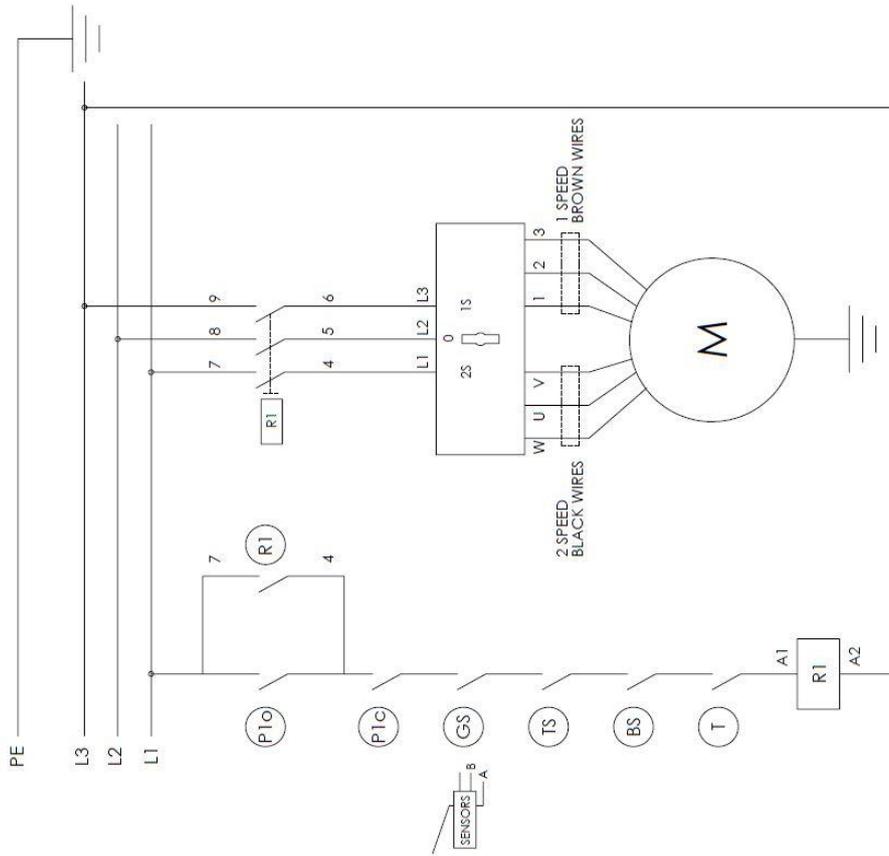
LEGEND:
M = MOTOR
T = TIMER
BS= BOWL SENSOR
TS= TOP SENSOR
GS = GRID SENSOR

WIRING DIAGRAM	
TYPE	RISEING TOP AND REMOVABLE BOWL
V	230V
PH	3
SPEED	1



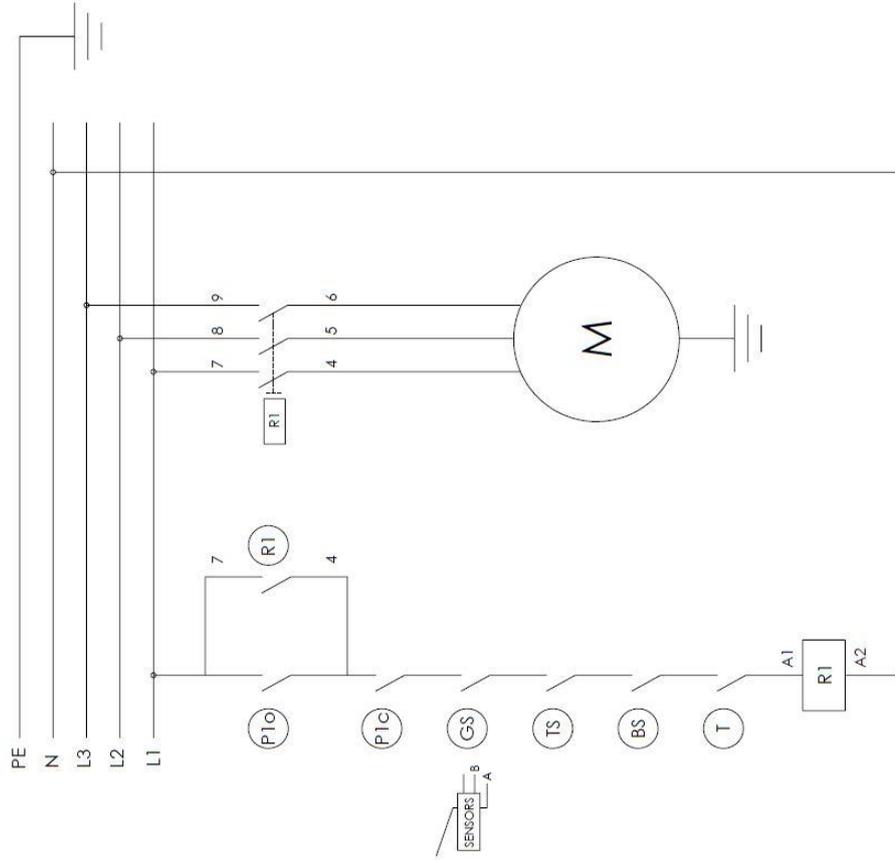
LEGEND:
M = MOTOR
T = TIMER
BS= BOWL SENSOR
TS= TOP SENSOR
GS = GRID SENSOR

WIRING DIAGRAM	
TYPE	RISEING TOP AND REMOVABLE BOWL
V	230V
PH	3
SPEED	2



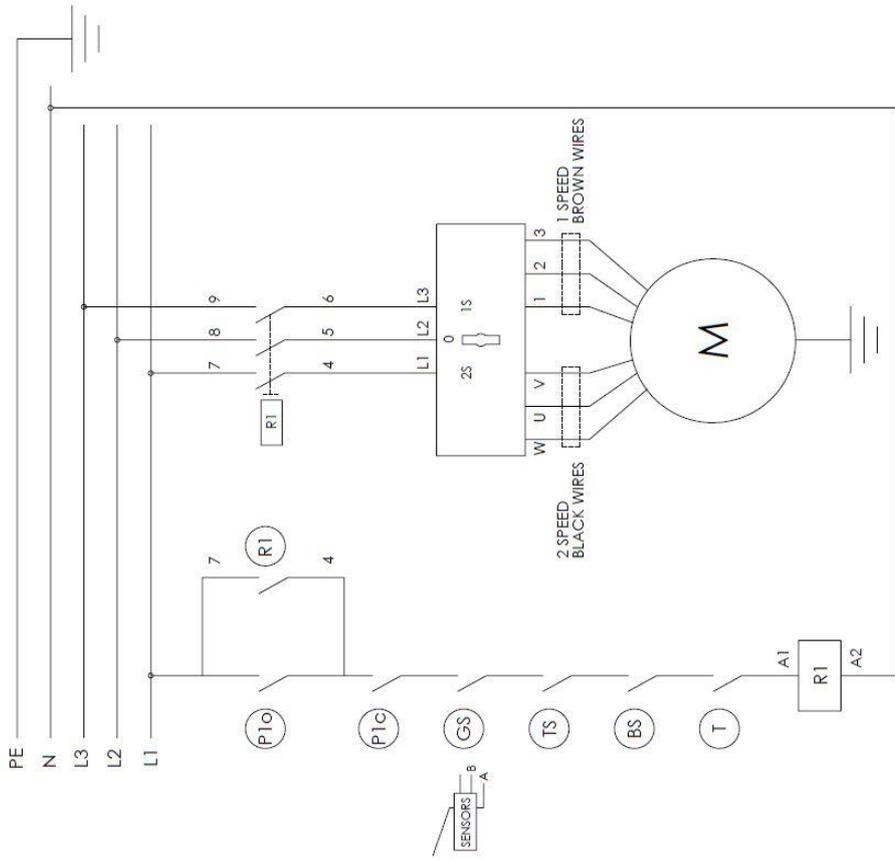
LEGEND:
M = MOTOR
T = TIMER
BS= BOWL SENSOR
TS= TOP SENSOR
GS = GRID SENSOR

WIRING DIAGRAM	
TYPE	RIISING TOP AND REMOVABLE BOWL
V	400V
PH	3 + N
SPEED	1

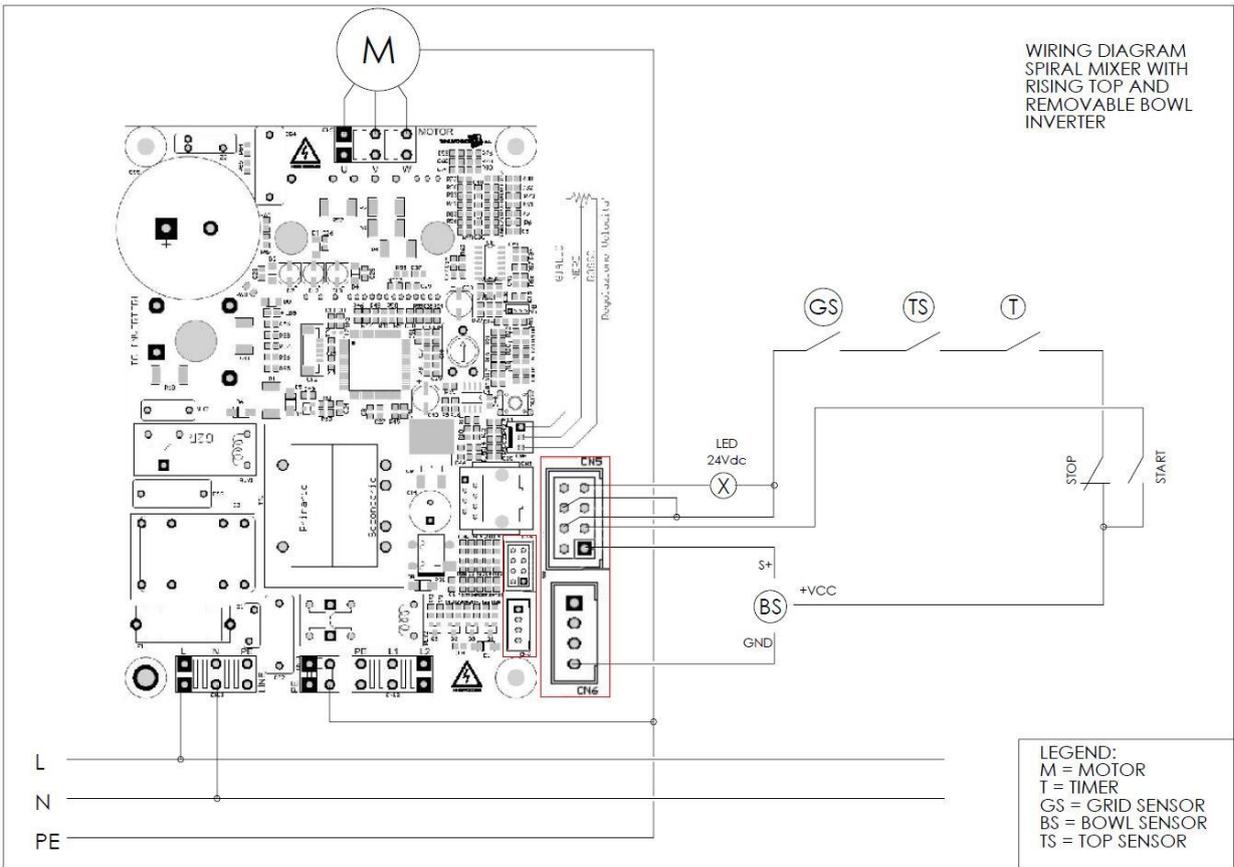
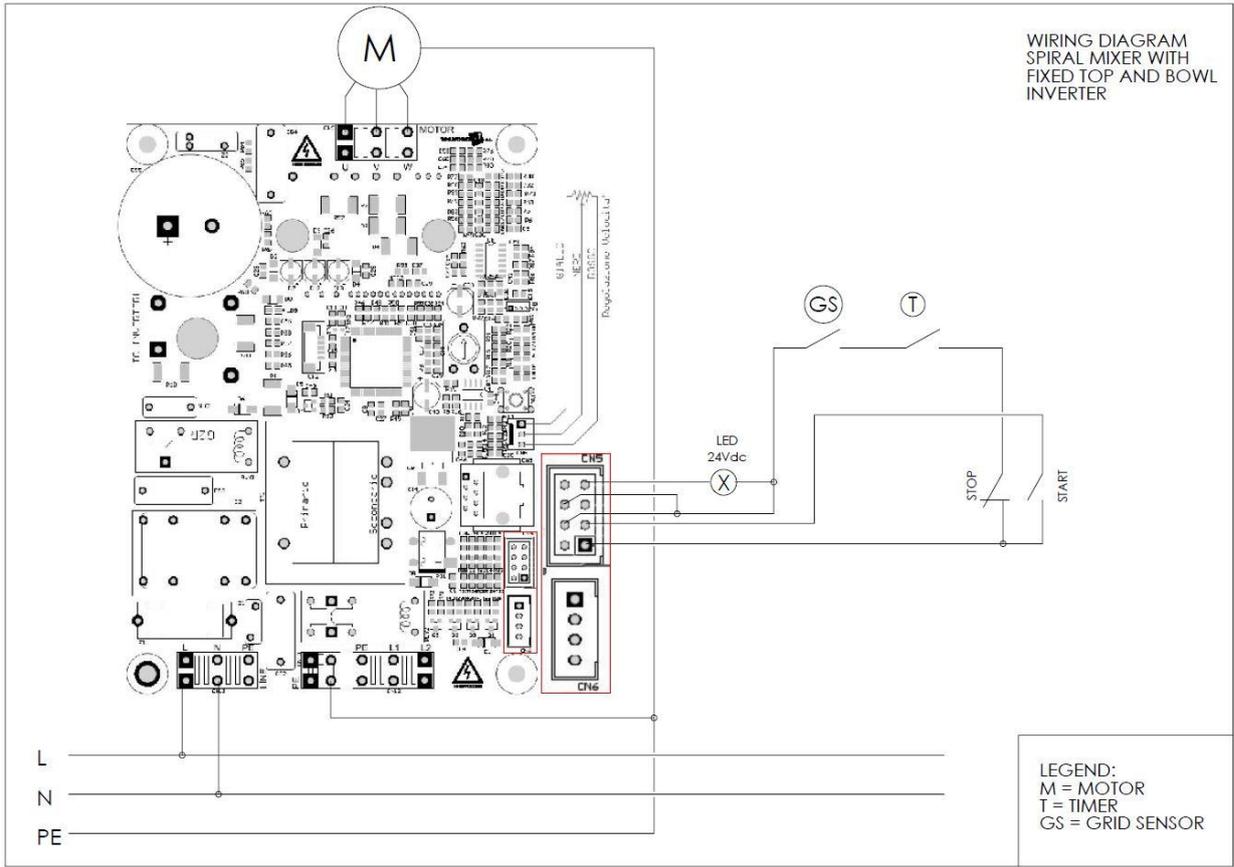


LEGEND:
M = MOTOR
T = TIMER
BS = BOWL SENSOR
TS = TOP SENSOR
GS = GRID SENSOR

WIRING DIAGRAM	
TYPE	RIISING TOP AND REMOVABLE BOWL
V	400V
PH	3 + N
SPEED	2

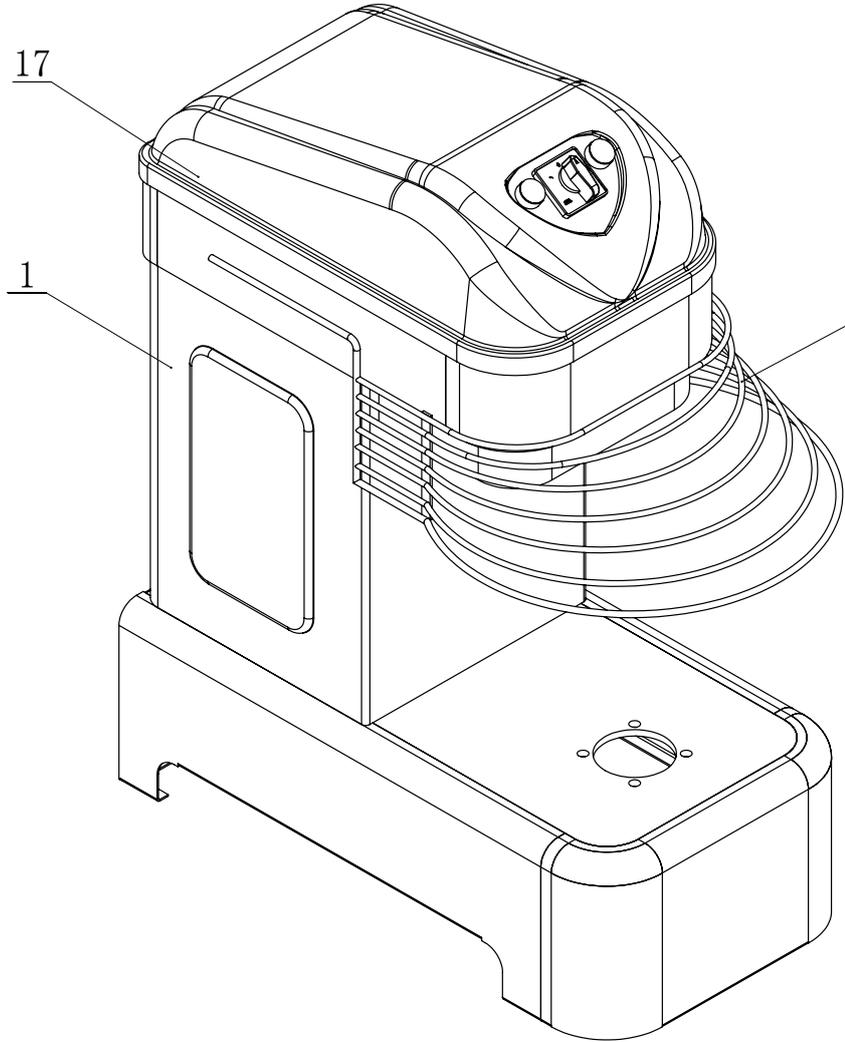


LEGEND:
M = MOTOR
T = TIMER
BS = BOWL SENSOR
TS = TOP SENSOR
GS = GRID SENSOR

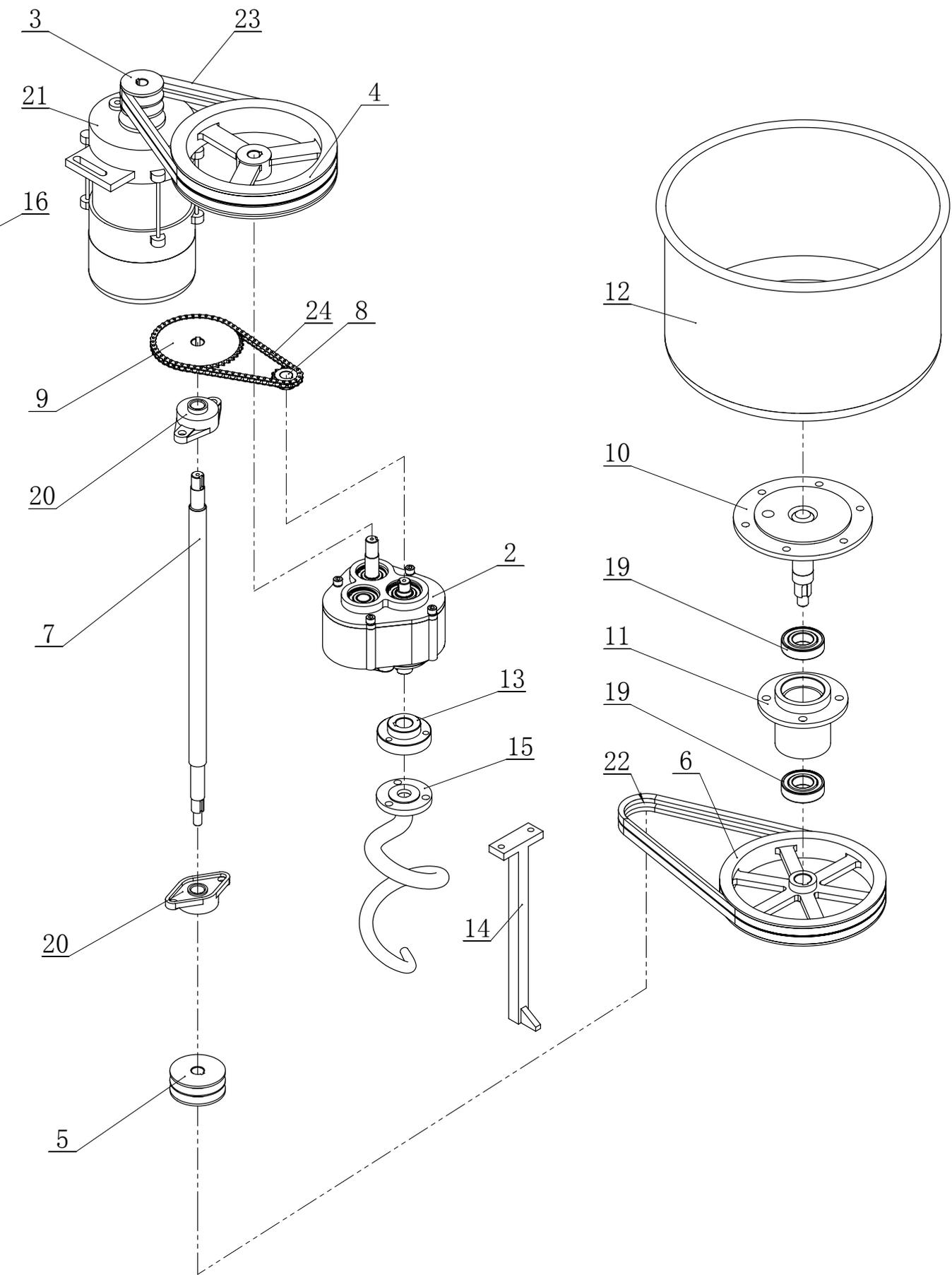


EXPLODED VIEW

EXPLODED FIXED MXD027,
MXD028 and MXD030

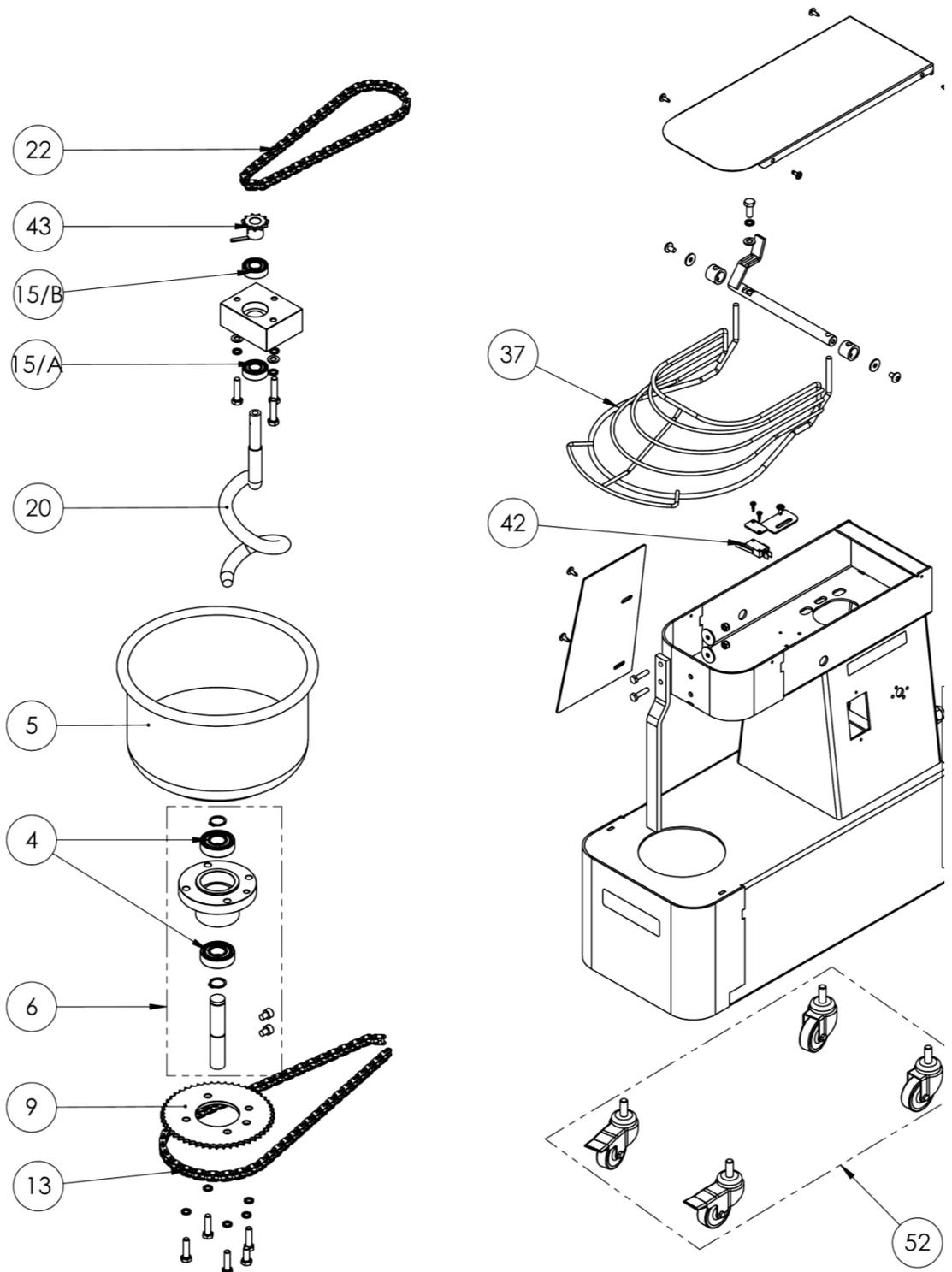


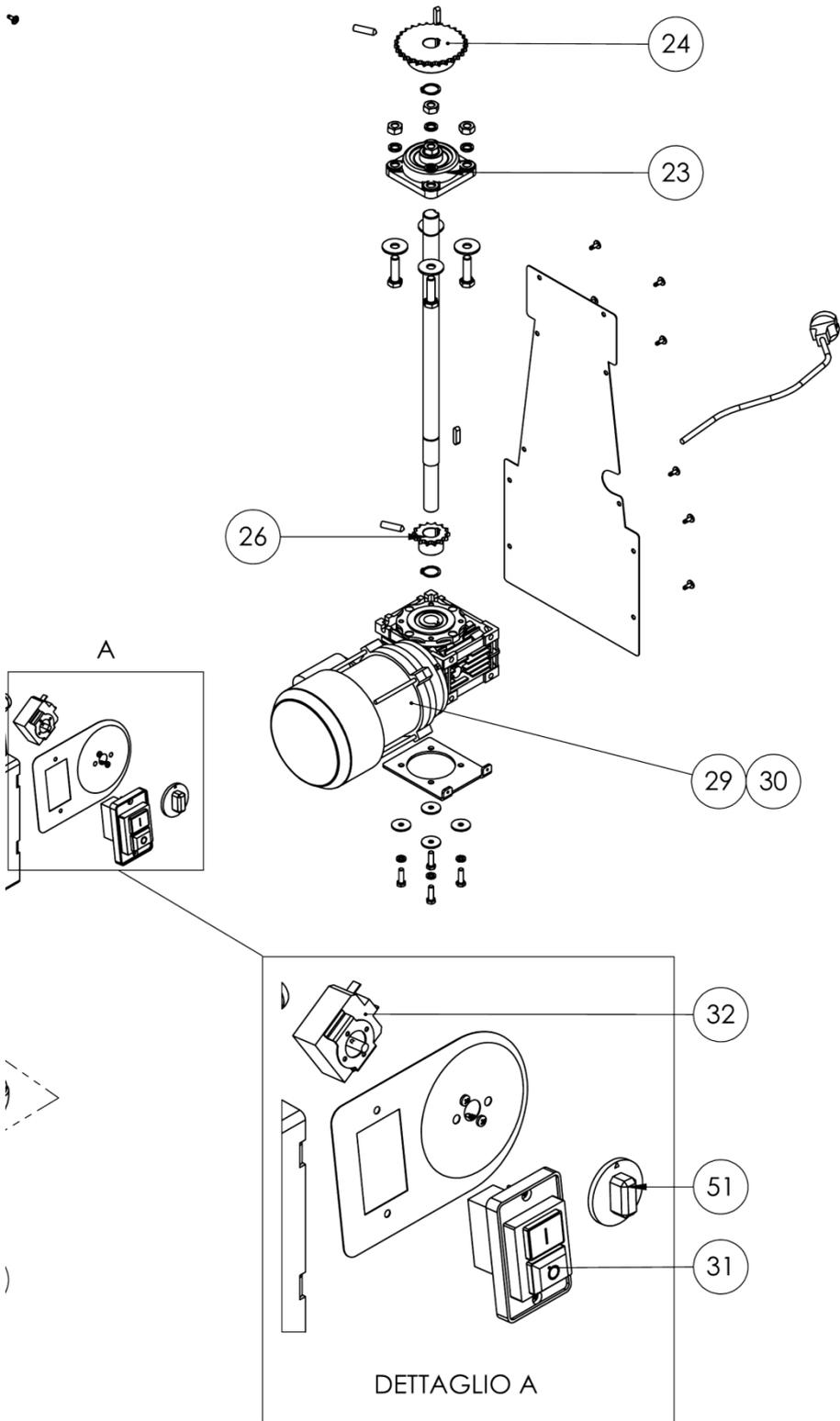
27		Combination Switch		1	0.17	
26		AD16Green Indicator Light		1	0.05	
25		AD16Red Indicator Light		1	0.05	
24		Chain 06B-1×60		1	0.02	
23		V-belt B L900		2	0.13	
22		V-belt A L1000		2	0.09	
21		Y90L-4-1.5kw-220Vmotor		1	30.48	
20		Pillow Block Bearing	HT200	2	0.50	
19		6206		2		
18	SSD30B-20	Rear Plate	Round Steelδ0.8 /Q235A	1	0.68	
17	SSD30B-21	Top Cover	ABS	1	1.19	
16	SSD30B-16	Mesh Cover	A3	1	0.23	
15	SSD30A-15	Hook	201SS	1	2.06	
14	SSD30B-14	Stirring Rod	201	1	1.22	
13	SSD30A-13	Connecting Wheel	Round SteelΦ80 /45#	1	0.64	
12	SSD30A-12-00	bowl with Flange	Welded Part	1	9.68	
11	SSD30A-11	Bearing Block	HT200	1	2.11	
10	SSD30A-10-00	Bowl Shaft with Flange	Welded Part	1	3.07	
9	SSD30A-09	Large Sprocket	45	1	750.62	
8	SSD30A-08	Small Sprocket	45	1	64.46	
7	SSD30A-07	Transmission Shaft	Round SteelΦ25 /45#	1	2.08	
6	SSD30A-06	Large Pulley	HT200	1	2.91	
5	SSD30A-05	Small Pulley	HT200	1	0.79	
4	SSD30A-04	Large Pulley	HT200	1	3.97	
3	SSD30A-03	Motor Small Pulley	HT200	1	0.50	
2	SSD30A-02-00	Gearbox		1	8.35	
1	SSD30B-01-00	Mixer body		1	37.13	
			MATERIAL		WEIGHTS	



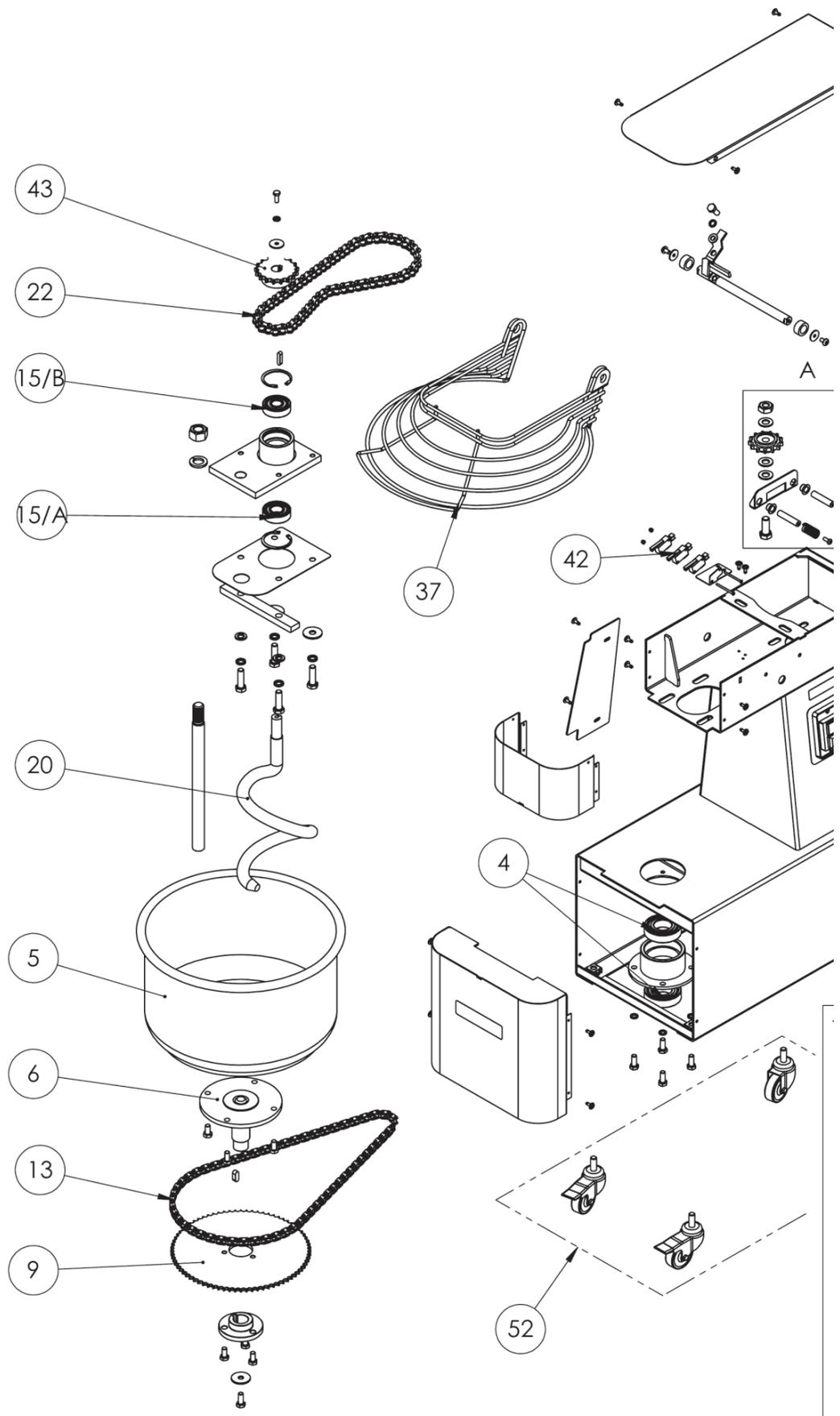
EXPLODED VIEW

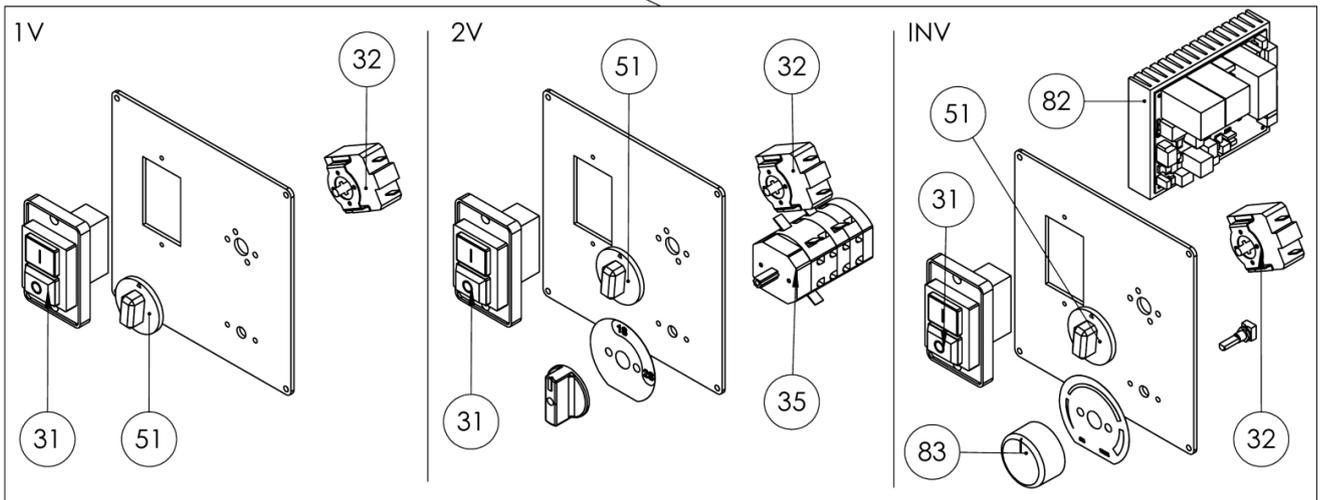
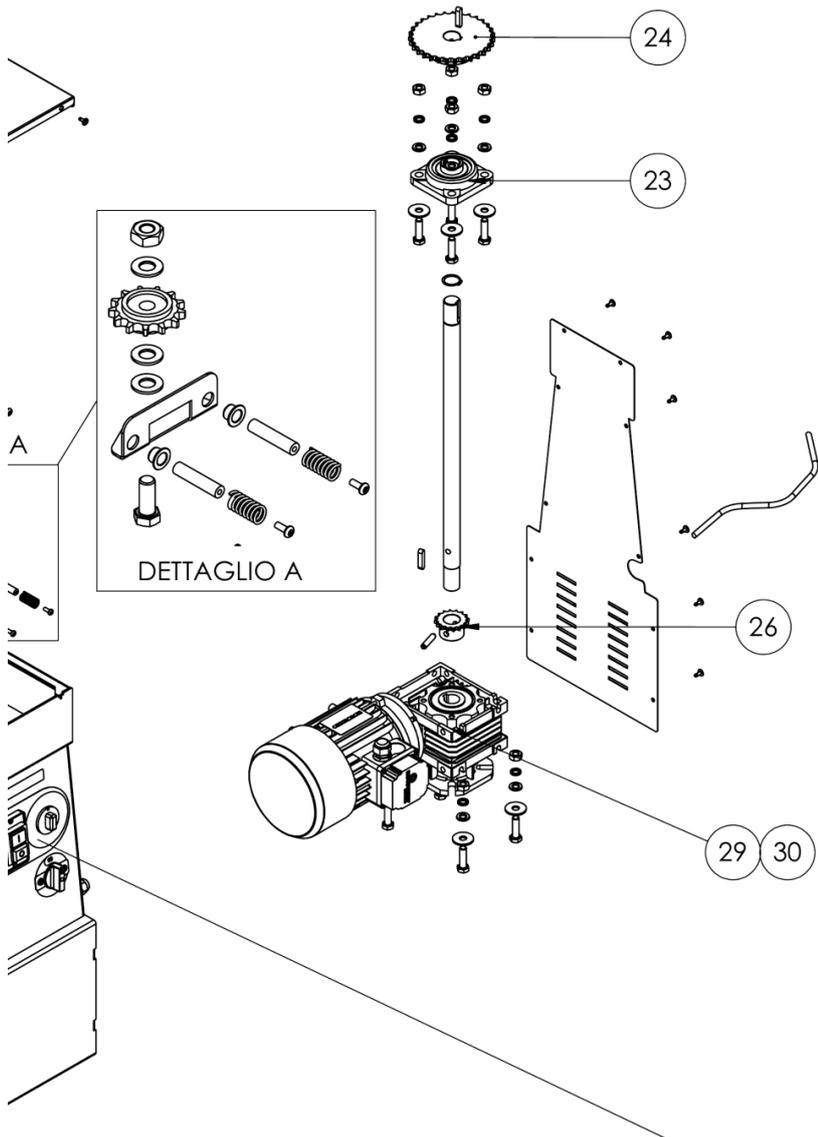
EXPLODED FIXED MXD007



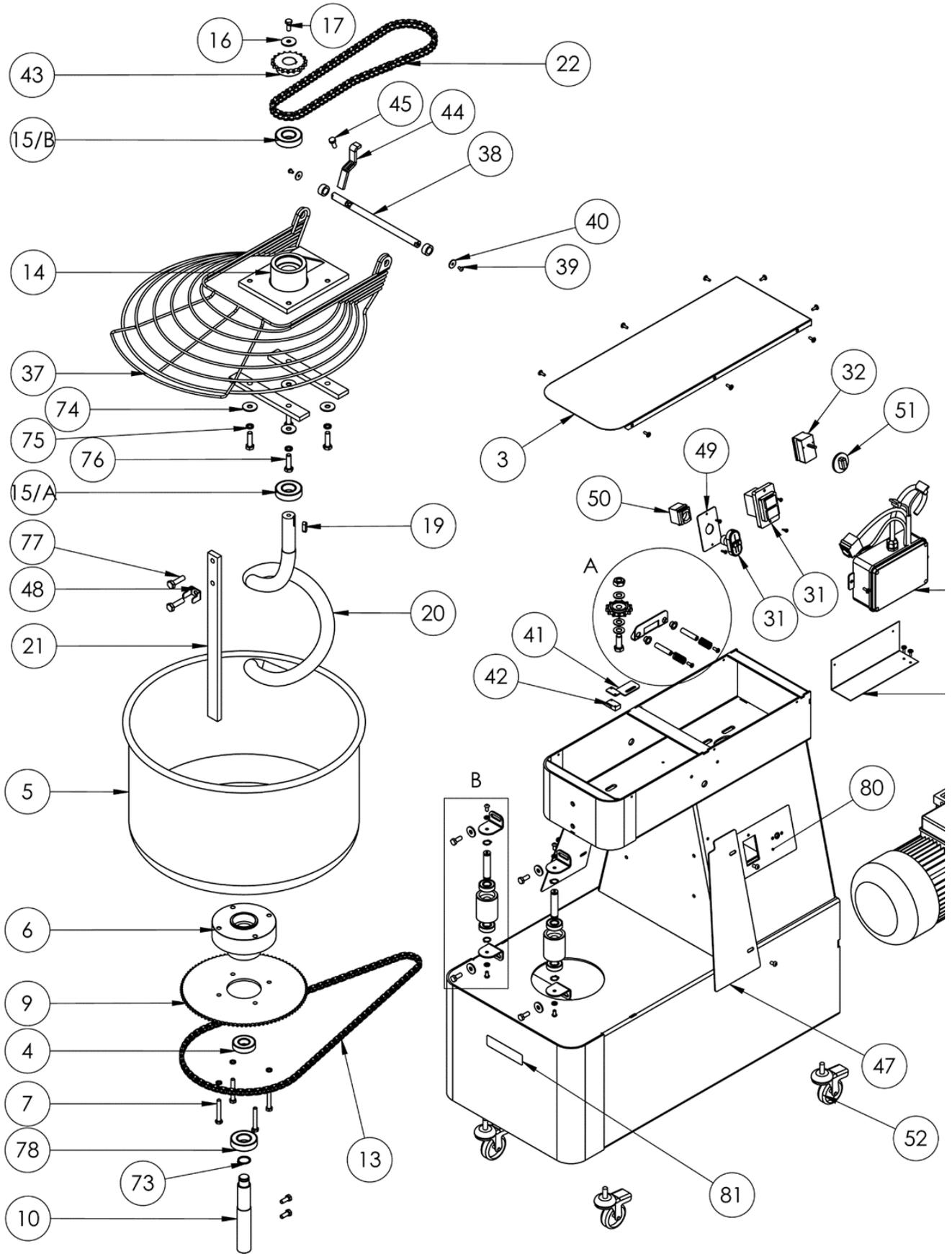


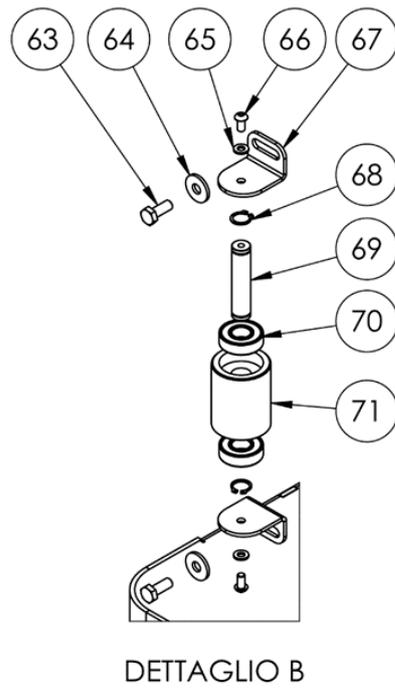
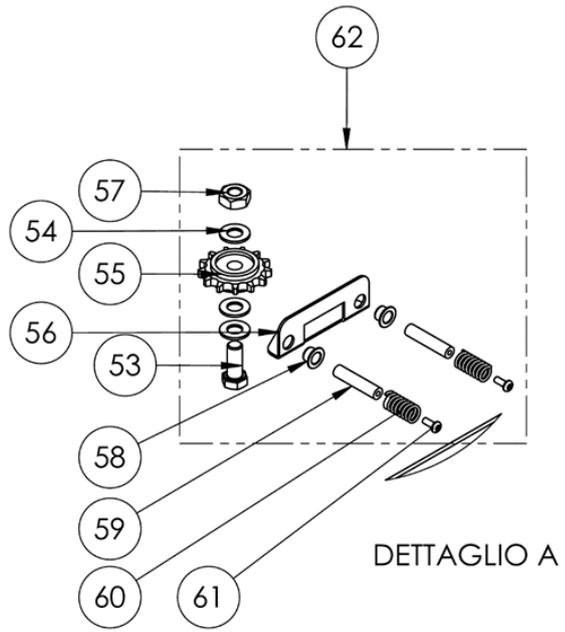
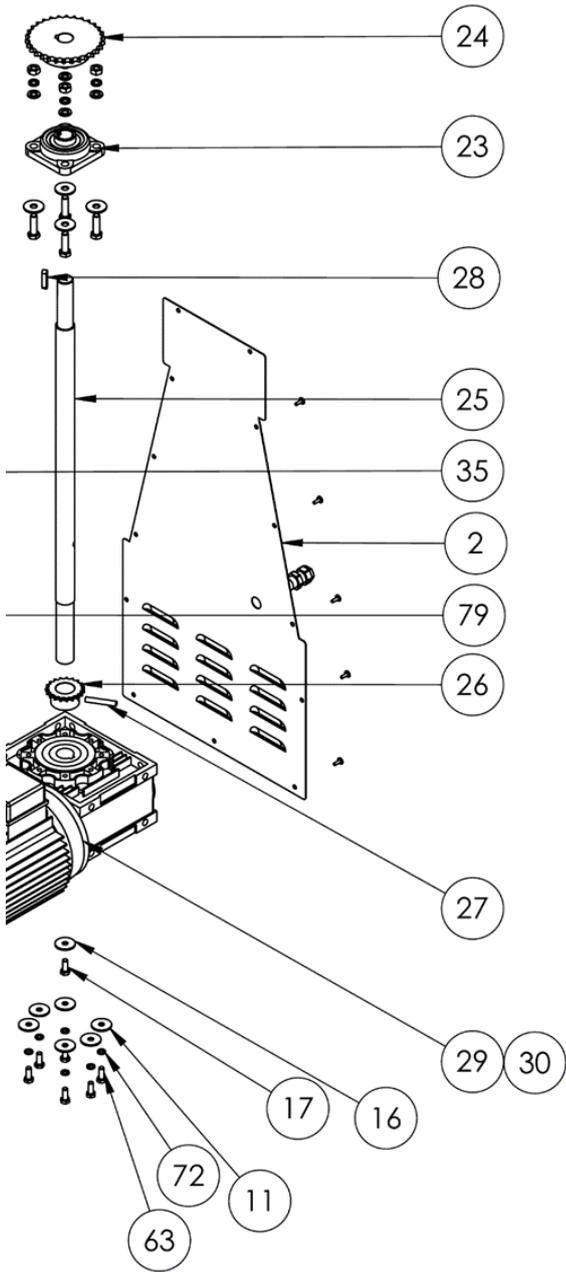
EXPLODED FIXED MXD005, MXD006, MXD031, MXD042, MXD049, MXD050, MXD051



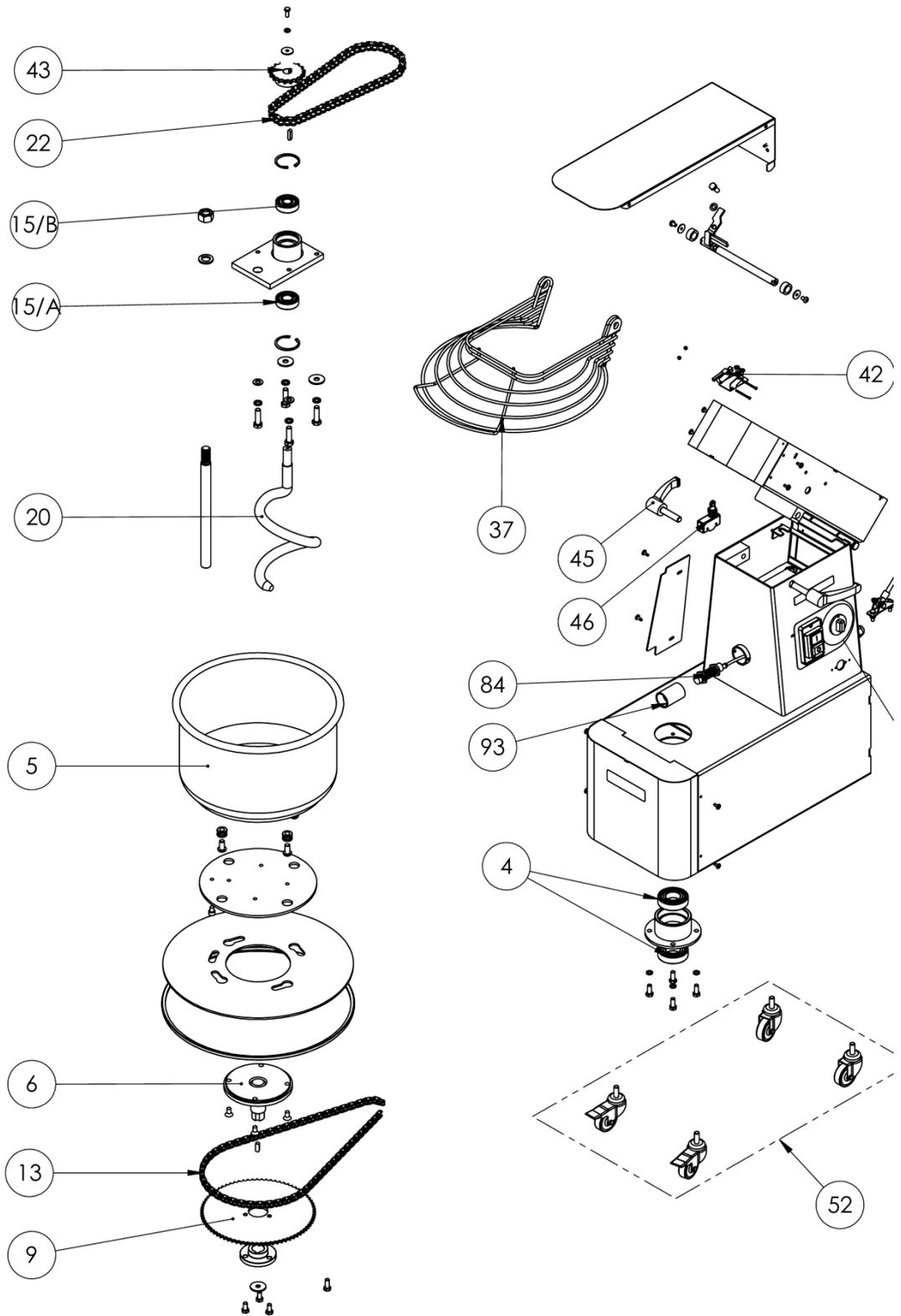


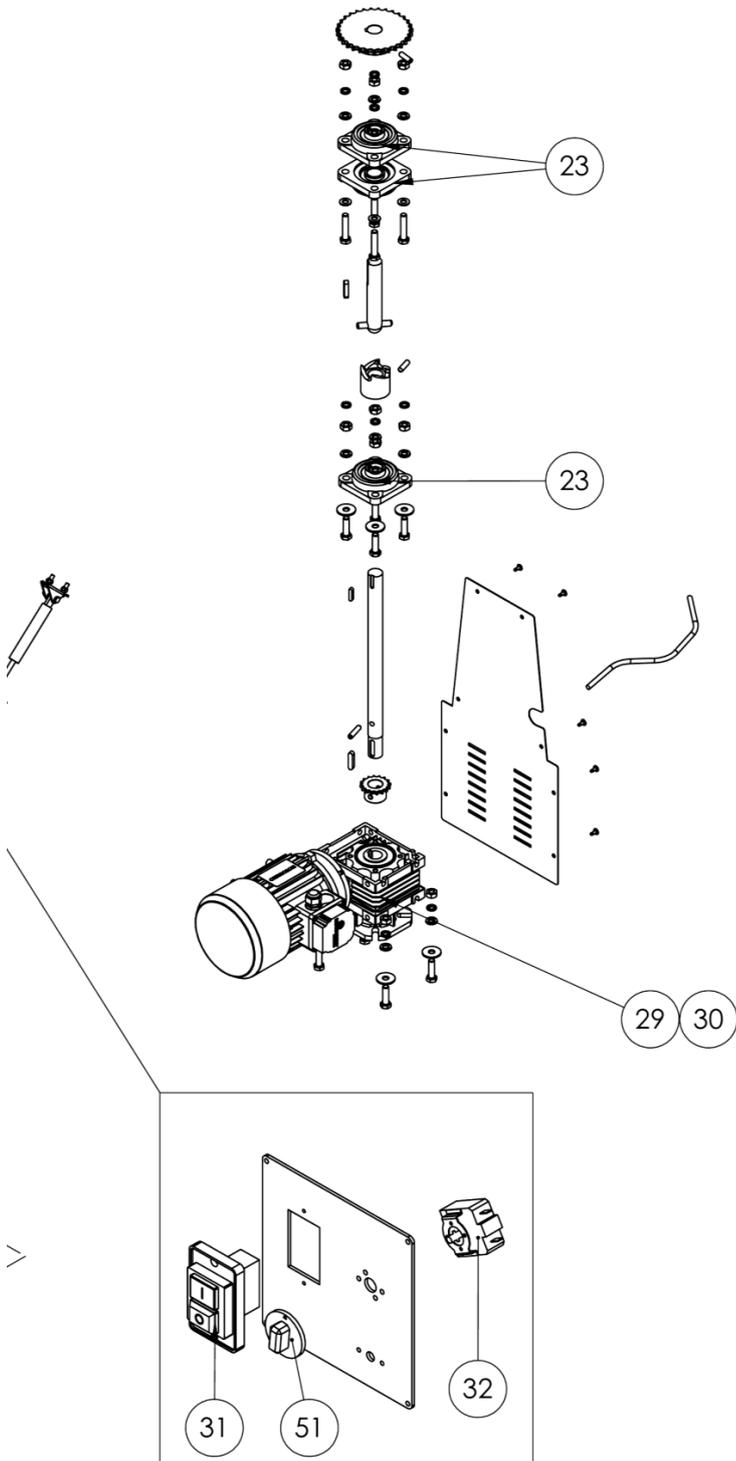
EXPLODED FIXED 60

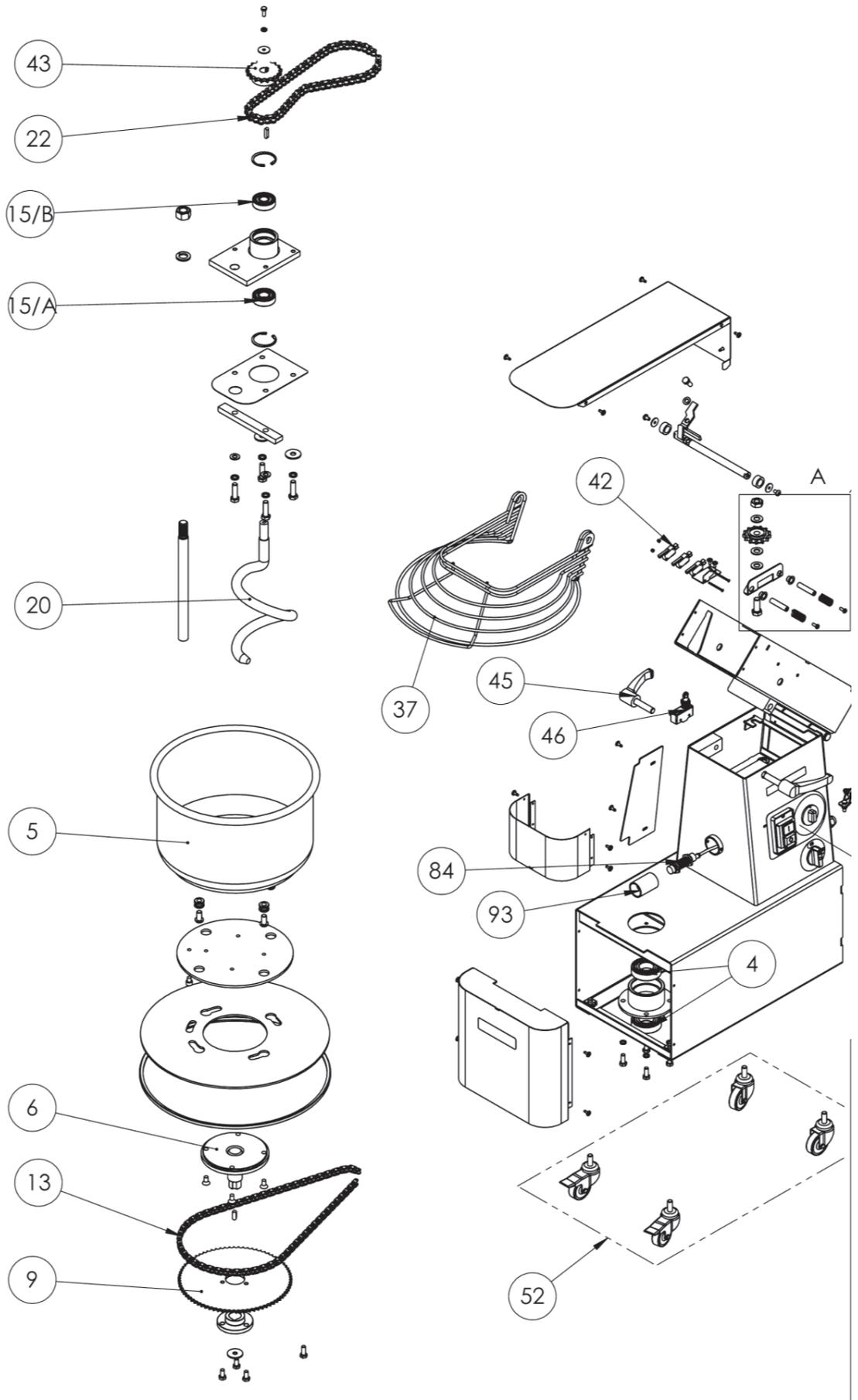


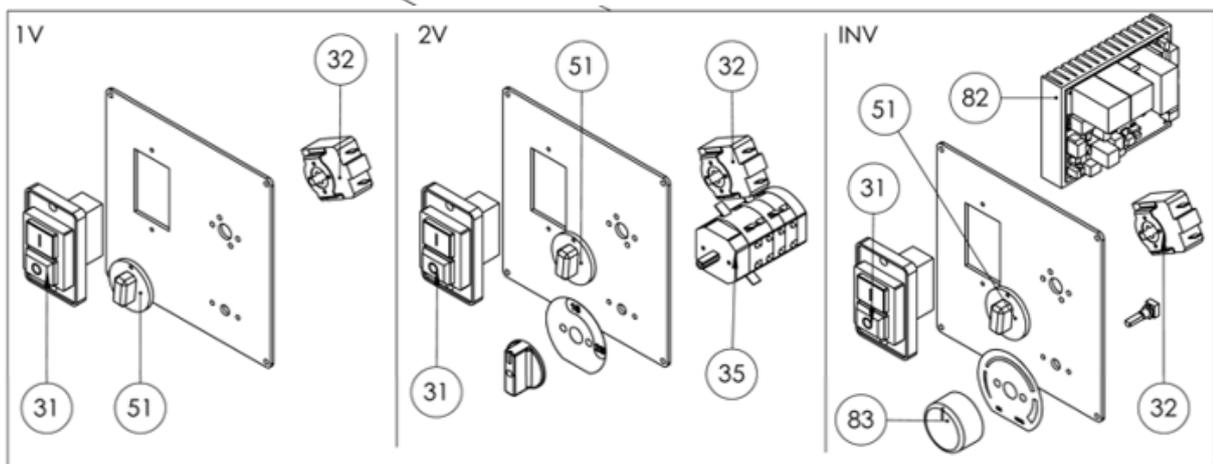
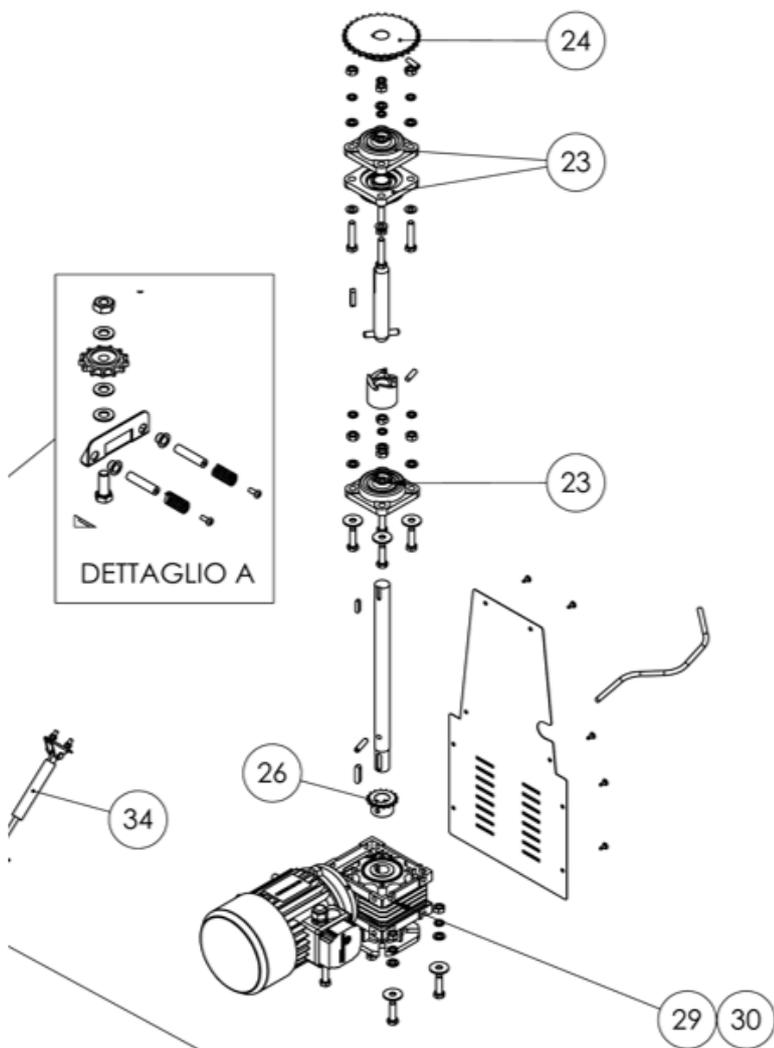


EXPLODED RISING 5-10

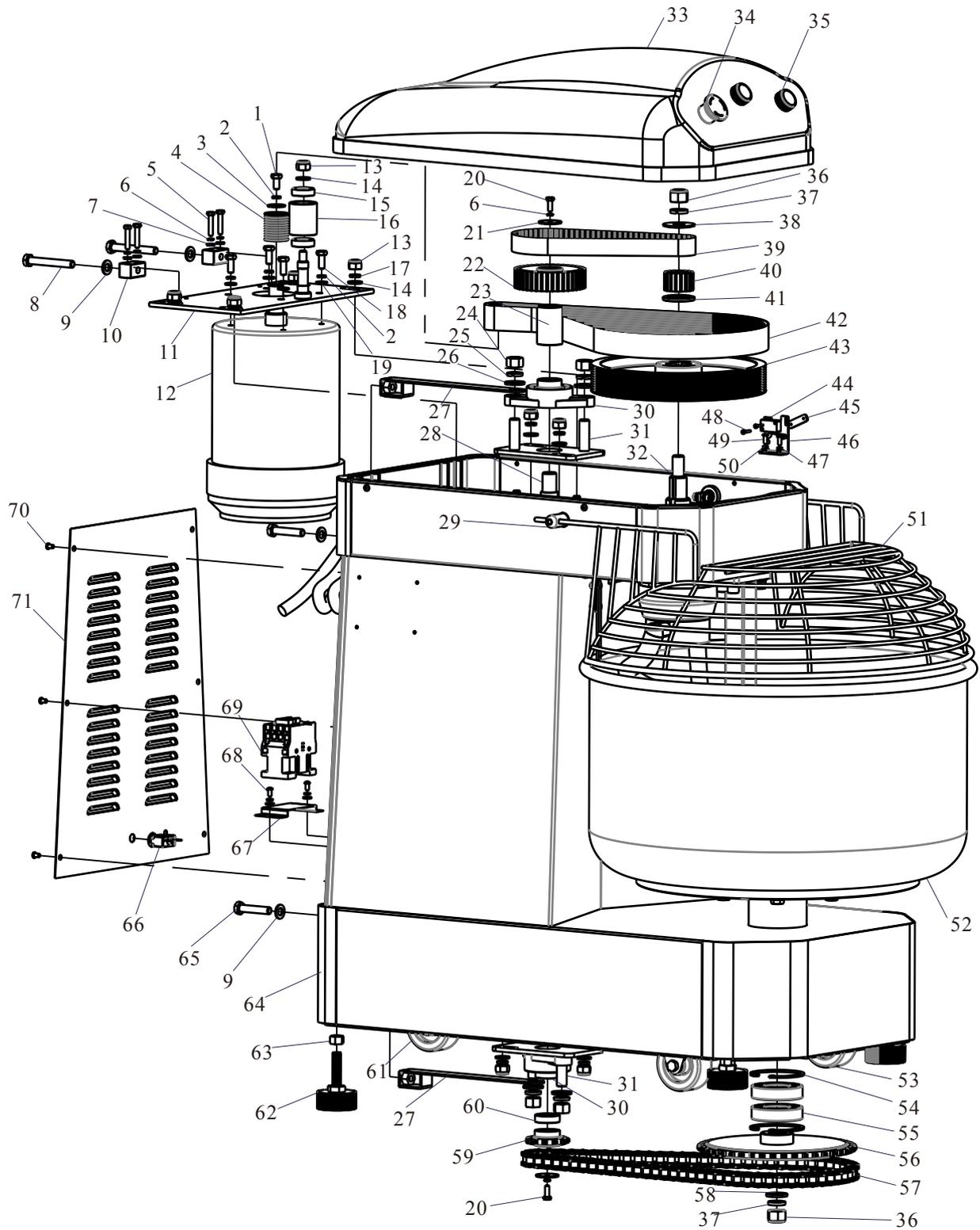








EXPLODED VIEW - MXDO47

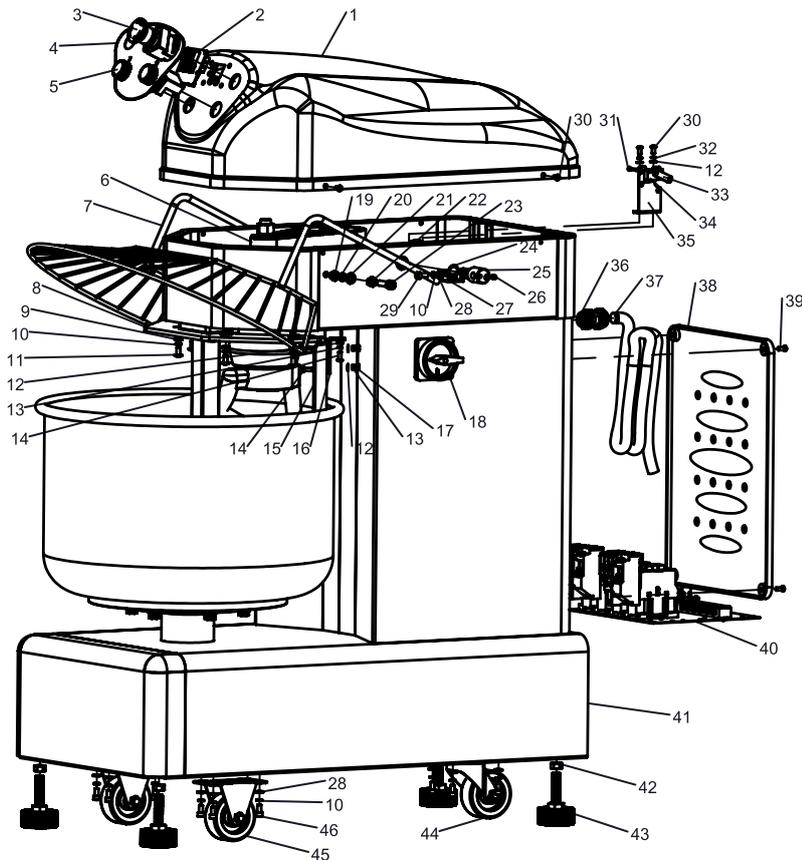


SPARE PARTS LIST - MXDO47

No.	Names of spare parts	Quantity
1	screw M8**16	1
2	spring ring 8	5
3	gasket ring 8.5*25*1.5	1
4	multiple wedge wheel 34 Z10	1
5	screw M6*30	4
6	spring ring 6	23
7	gasket ring 6	4
8	screw M10*75	2
9	gasket ring 10	14
10	motor tension block	2
11	motor board	1
12	motor	1
13	lock-nut M10	9
14	gasket ring 10	11
15	bearing 6002	2
16	belt wrap angle	1
17	spring ring 10	20
18	screw M8*20	4
19	gasket ring 8	4
20	screw M6*16	2
21	gasket ring 6*32*2	2
22	timing belt pulley Z40-8M	1
23	middle axle upper sleeve	1
24	nut M14	4
25	spring ring 14	4
26	gasket ring 14	4
27	pulling plate	2
28	middle axle	1
29	long guard shaft	2
30	bearing UCFL205	2
31	universal bearing plate	2
32	spiral axle	1
33	top cover	1
34	emergency stop switch	1
35	start switch	2
36	lock nut M16	2

No.	Names of spare parts	Quantity
37	spring ring 16	3
38	upper gasket	1
39	timing belt 8M 616*25	1
40	timing belt pulley Z17-8M	1
41	lower gasket	1
42	multiple wedge belt PK1180-Z10	1
43	multiple wedge wheel 247 Z10	1
44	micro switch	1
45	nut board	1
46	net switch frame	1
47	gasket ring 5	8
48	screw M3*16	2
49	screw M5*12	2
50	gasket ring 5	2
51	safety net	1
52	bowl	1
53	fixed wheel	2
54	hole circlip 72*2.5	4
55	bearing 6207	4
56	chain wheel 10A-Z43	1
57	chain 10A-1890L	1
58	gasket 16	1
59	chain wheel 10A-Z11	1
60	middle axle lower sleeve	1
61	universal wheel	1
62	adjustable support foot	4
63	nut M12	4
64	body	1
65	screw M10*50	2
66	overload switch	1
67	AC contact device board	1
68	screw M5*10	8
69	AC contact device 1810	1
70	screw M5*8	6
71	rear cover	1

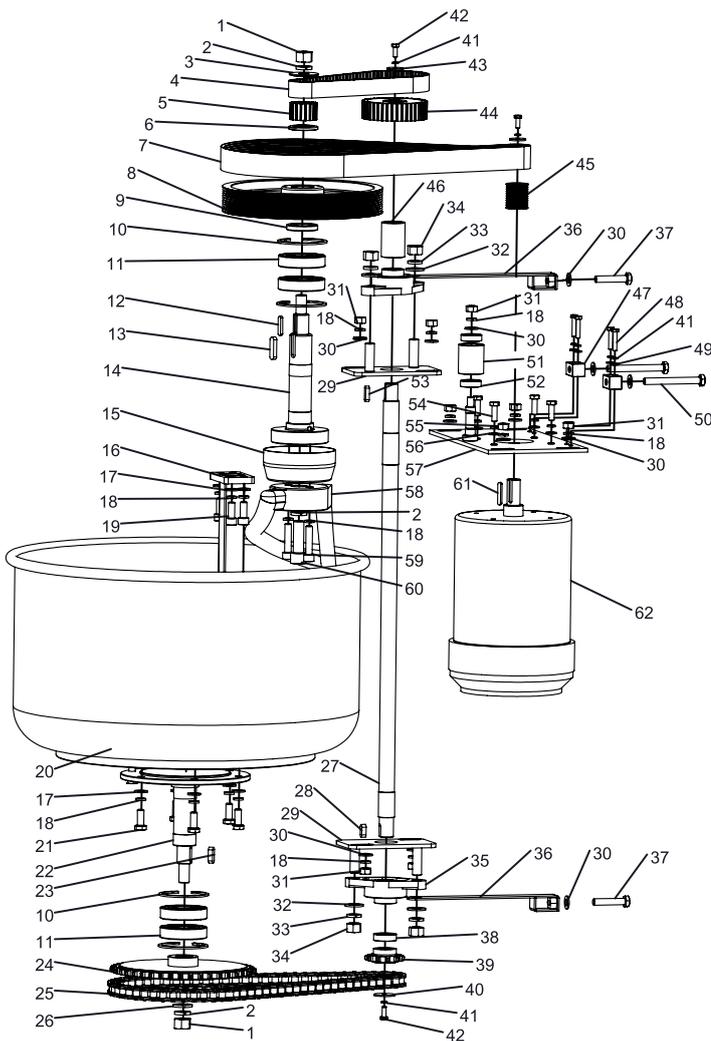
EXPLODED VIEW - MXDO48 - EXTERNAL



No.	Names of spare parts	Quantity
1	top cover	1
2	control panel	1
3	emergency stop switch	1
4	control panel sticker	1
5	start switch	2
6	belt	1
7	safety net	1
8	board	1
9	gasket ring	4
10	spring ring	17
11	screw	4
12	gasket ring	8
13	spring ring	6
14	screw	6
15	baffle	1
16	baffle bracket	2
17	nut	4
18	power switch	1
19	nut	2
20	spring ring	2
21	gasket ring	2
22	nut	2
23	screw	2

No.	Names of spare parts	Quantity
24	stop ring	2
25	safety net axle	2
26	screw	4
27	net switch block	1
28	gasket ring	13
29	screw	1
30	screw	6
31	screw	2
32	spring ring	2
33	board	1
34	micro switch	1
35	net switch frame	1
36	cable joint	1
37	cable	1
38	rear cover	1
39	screw	1
40	electrical component	1
41	body	1
42	nut	4
43	adjustable support foot	4
44	swivel caster	1
45	fixed caster	2
46	screw	12

EXPLODED VIEW - MXDO48 - INTERNAL



No.	Names of spare parts	Quantity
1	nut	2
2	spring ring	3
3	upper gasket	1
4	timing belt	1
5	timing belt pulley	1
6	lower gasket	1
7	multi-wedge	1
8	multi-wedge pulley	1
9	space ring	1
10	stop ring for hole	4
11	bearing	4
12	key	1
13	key	1
14	spiral hook axle	1
15	decorative ring	1
16	dividing paste pole	1
17	gasket ring	10
18	spring ring	21

No.	Names of spare parts	Quantity
19	screw	4
20	bowl	1
21	screw	6
22	bowl axle	1
23	key	1
24	chain wheel	1
25	chain	1
26	gasket ring	1
27	middle axle	1
28	key	1
29	universal bearing plate	2
30	gasket ring	13
31	nut	9
32	gasket ring	4
33	spring ring	4
34	nut	4
35	bearing	2
36	pulling plate	2
37	screw	2
38	middle axle's lower ring	1
39	chain wheel	1
40	gasket ring	1
41	spring ring	7
42	screw	3
43	gasket ring	2
44	timing belt pulley	1
45	multi-wedge pulley	1
46	middle axle's upper ring	1
47	motor tension block	2
48	screw	4
49	gasket ring	4
50	screw	2
51	belt corner wheel	1
52	bearing	2
53	key	1
54	screw	4
55	spring ring	4
56	gasket ring	4
57	motor board	1
58	spiral hook	1
59	screw	2
60	screw	1
61	key	1
62	motor	1

SPARE PARTS FIXED

RIF.	MXD007	MXD005	MXD049	MXD006	MXD050
4	-	5C030012	5C030012	5C030012	5C030012
5	5V010510	5V010505	5V010505	5V010506	5V010506
6	7A010520	7S010012	7S010012	7S010009	7S010009
9	5030502	5C030501	5C030501	5C030500	5C030500
9 (+h2o)	5030502	5C030501	5C030501	5C030500	5C030500
9 (INV)		5C030513	5C030513	5C030508	5C030508
13	5C020109	5C020100	5C020100	5C020101	5C020101
13(+h2o)	5C020109	5C020100	5C020100	5C020101	5C020101
13 (INV)		5C020135	5C020135	5C020138	5C020138
15/A	5C030014	5C030011+ 5S500100	5C030011+ 5S500100	5C030013+ 5S500110	5C030013+ 5S500110
15/B	5C030014	5C030010+ 5S500100	5C030010+ 5S500100	5C030011+ 5S500100	5C030011+ 5S500100
20	5S080004	5S080000	5S080000	5S080001	5S080001
22	5C020110	5C020107	5C020107	5C020139	5C020139
22(+h2o)	5C020110	5C020105	5C020105	5C020107	5C020107
22 (INV)		5C020107	5C020107	5C020139	5C020139
23	5S030009	5S030010	5S030010	5S030010	5S030010
24	5P030009	5P030000	5P030000	5P030000	5P030000
24 (INV)		5P030033	5P030033	5P030036	5P030036
26	5P030008	5P030005	5P030005	5P030006	5P030006
26 (INV)		5P030005	5P030005	5P030006	5P030006
29/30	5M010010	5M010501	5M010502	5M010506	5M010507
29/30 110V60H		5M010515		5M010514	
31	5I100041	5I100041	5I100031	5I100041	5I100031
31 (INV)		5P100152	5P100152	5P100152	5P100152
32	5T010305	5T010305	5T010305	5T010305	5T010305
35	-	-	5C010650 + 5M200009	-	5C010650 + 5M200009
37	5G080004	5G080000	5G080000	5G080001	5G080001
42	5M050500	5M050500	5M050500	5M050500	5M050500
43	5P030007	5P030010	5P030010	5P030011	5P030011
43(+h2o)	5P030007	5P030026	5P030026	5P030027	5P030027
43 (INV)		5P030040	5P030040	5P030039	5P030039
51	5M200014	5M200014	5M200014	5M200014	5M200014
52	8K010001	8K010001	8K010001	8K010001	8K010001
82		5I030211	5I030211	5I030211	5I030211
83		5M200003	5M200003	5M200003	5M200003

RIF.	MXD031	MXD051
4	5C030012	5C030012
5	5V010508	5V010508
6	7S010010 + 4F050015	7S010010 + 4F050015
9	5C030500	5C030500
9 (+h2o)	5C030500	5C030500
9 (INV)	5C030508	5C030508
13	5C020102	5C020102
13(+h2o)	5C020102	5C020102
13 (INV)	5C020100	5C020100
15/A	5C030013+ 5S500110	5C030013+ 5S500110
15/B	5C030011+ 5S500100	5C030011+ 5S500100
20	5S080003	5S080003
22	5C020139	5C020139
22(+h2o)	5C020104	5C020104
22 (INV)	5C020133	5C020133
23	5S030010	5S030010
24	5P030000	5P030000
24 (INV)	5P030036	5P030036
26	5P030006	5P030006
26 (INV)	5P030006	5P030006
29/30	5M010511	5M010512
29/30 110V60Hz		
31	5I100041	5I100031
31 (INV)	5P100152	5P100152
32	5T010305	5T010305
35	-	5C010650 + 5M200009
37	5G080002	5G080002
42	5M050500	5M050500
43	5P030011	5P030011
43(+h2o)	5P030027	5P030027
43 (INV)	5P030039	5P030039
51	5M200014	5M200014
52	8K010004	8K010004
82	5I030212	5I030212
83	5M200003	5M200003

SPARE PARTS FIXED

RIF.	MXD036	MXD053	MXD016	MXD052
5	5V010506	5V010506	5V010508	5V010508
6	7S010019	7S010019	7S010020	7S010020
9	5C030500	5C030500	5C030500	5C030500
9 (+h2o)	5C030500	5C030500	5C030500	5C030500
9 (INV)	5C030508	5C030508	5C030508	5C030508
13	5C020101	5C020101	5C020102	5C020102
13(+h2o)	5C020101	5C020101	5C020102	5C020102
13 (INV)	5C020138	5C020138	5C020100	5C020100
15/A	5C030013+ 5S500110	5C030013+ 5S500110	5C030013+ 5S500110	5C030013+ 5S500110
15/B	5C030011+ 5S500100	5C030011+ 5S500100	5C030011+ 5S500100	5C030011+ 5S500100
20	5S080001	5S080001	5S080003	5S080003
22	5C020139	5C020139	5C020139	5C020139
22(+h2o)	5C020107	5C020107	5C020104	5C020104
22 (INV)	5C020139	5C020139	5C020133	5C020133
23	5S030010	5S030010	5S030010	5S030010
24	5P030000	5P030000	5P030000	5P030000
24 (INV)	5P030036	5P030036	5P030036	5P030036
26	5P030006	5P030006	5P030006	5P030006
26 (INV)	5P030006	5P030006	5P030006	5P030006
29-30	5M010506	5M010507	5M010511	5M010512
29/30 110V60Hz	5M010514			
31	5I100041	5I100031	5I100041	5I100031
31 (INV)	5P100152	5P100152	5P100152	5P100152
32	5T010305	5T010305	5T010305	5T010305
34	5M500020	5M500020	5M500020	5M500020
35		5C010650 + 5M200009		5C010650 + 5M200009
37	5G080001	5G080001	5G080002	5G080002
42	5M050500	5M050500	5M050500	5M050500
43	5P030011	5P030011	5P030011	5P030011
43(+h2o)	5P030027	5P030027	5P030027	5P030027
43 (INV)	5P030039	5P030039	5P030039	5P030039
45	5M200035	5M200035	5M200035	5M200035
46	5M050501	5M050501	5M050501	5M050501
51	5M200014	5M200014	5M200014	5M200014
52	8K010001	8K010001	8K010004	8K010004
82	5I030211	5I030211	5I030212	5I030212
83	5M200003	5M200003	5M200003	5M200003
84	5S010075	5S010075	5S010075	5S010075
93	4S000025	4S000025	4S000025	4S000025

TECHNICAL DATA

Fixed:

			MXD007	MXD005 MXD049	MXD006 MXD050	MXD031 MXD051
BODY	HEIGHT	mm.	500	725	805	825
	WIDTH	mm.	260	385	424	480
	DEPTH	mm.	500	670	735	805
	NET WEIGHT	kg.	30	65	86.6	97.4
BOWL	DIAMETER	mm.	260	317-360	400	450
	HEIGHT	mm.	200	210	260	300
	PRODUCTION CAPACITY	kg.	8	12-17	25	42
	PRODUCTION CAPACITY	L.	10	15-22	32	48
THREE-PHASE MOTOR	POWER	kW	-	0.75	1.1	1.5
	VOLTAGE	V.	-	400	400	400
	FREQUENCY	Hz.	-	50/60	50/60	50/60
SINGLE-PHASE MOTOR	POWER	kW	0.37	0.75	1.1	1.5
	VOLTAGE	V.	230/110	230/110	230/110	230/110
	FREQUENCY	Hz.	50/60	50/60	50/60	50/60
PACKAGING	HEIGHT	mm.	670	800	900	940
	WIDTH	mm.	380	430	480	540
	DEPTH	mm.	650	745	765	825
	GROSS WEIGHT	kg.	36	72	95	108
	VOLUME	mc.	0.16	0.25	0.32	0.41

Rising:

			MXD036 MXD053	MXD016 MXD052
BODY	HEIGHT	mm.	805	825
	WIDTH	mm.	424	480
	DEPTH	mm.	735	805
	NET WEIGHT	kg.	94,6	107,4
BOWL	DIAMETER	mm.	400	450
	HEIGHT	mm.	260	300
	PRODUCTION CAPACITY	kg.	25	42
	PRODUCTION CAPACITY	L.	32	48
THREE-PHASE MOTOR	POWER	kW	1,1	1,5
	VOLTAGE	V.	400	400
	FREQUENCY	Hz.	50 / 60	50 / 60
SINGLE-PHASE MOTOR	POWER	kW	1,1	1,5
	VOLTAGE	V.	230 / 110	230 / 110
	FREQUENCY	Hz.	50 / 60	50 / 60
PACKAGING	HEIGHT	mm.	900	940
	WIDTH	mm.	480	540
	DEPTH	mm.	765	825
	GROSS WEIGHT	kg.	95	108
	VOLUME	mc.	0,32	0,41

		MXD027	MXD028	MXD030	MXD047	MXD048
MIXER DIMENSIONS	HEIGHT (MM)	730	800	860	1000	1000
	WIDTH (MM)	400	440	480	570	570
	DEPTH (MM)	900	930	930	980	980
BOWL SIZE	CAPACITY (L)	22	33	45	66	66
	CAPACITY (KG)	8	12	16	25	25
ELECTRICAL REQUIREMENTS	PHASES	1	1	1	1	3
	VOLTS	240	240	240	220-240	380-440
	AMPS	13	13	13	13	16
	KW	1.1	1.5	2.2	1.5	2.1
MACHINE WEIGHT (KG)		95	103	115	188	195

SKU	DESCRIPTION
MXD005	CONTENDER SPIRAL DOUGH MIXER 22 LITRE - 16KG BOWL VOLUME
MXD006	CONTENDER SPIRAL DOUGH MIXER 32 LITRE - 24KG BOWL VOLUME
MXD007	CONTENDER SPIRAL DOUGH MIXER 10 LITRE - 8KG BOWL VOLUME
MXD008	CONTENDER DOUGH MIXER WITH LIFT UP LID & REMOVABLE 10 LTR - 8KG BOWL
MXD012	CONTENDER DOUGH MIXER WITH LIFT UP AND ADJUSTABLE VARIABLE SPEED INVERTER
MXD014	CONTENDER VARIABLE SPEED DOUGH MIXER LIFT UP LID & REMOVABLE 41 LTR 32KG BOWL
MXD015	CONTENDER VARIABLE SPEED DOUGH MIXER LIFT UP LID & REMOVABLE 48 LTR 42KG BOWL
MXD016	CONTENDER DOUGH MIXER WITH LIFT UP LID & REMOVABLE 48 LITRE 40KG BOWL
MXD027	CONTENDER PREMIUM TWIN SPEED 20 LITRE - 18KG SPIRAL DOUGH MIXER
MXD028	CONTENDER PREMIUM TWIN SPEED 30 LITRE - 25KG SPIRAL DOUGH MIXER
MXD030	CONTENDER PREMIUM TWIN SPEED 45 LITRE - 30 KG HEAVY DUTY SPIRAL DOUGH MIXER
MXD031	CONTENDER SPIRAL DOUGH MIXER 48 LITRE - 40KG BOWL VOLUME
MXD036	CONTENDER DOUGH MIXER 32 LTR 24KG LIFT UP LID & REMOVABLE BOWL - 24KG BOWL VOLUME
MXD042	CONTENDER VARIABLE SPEED SPIRAL DOUGH MIXER 48 LTR - 40KG BOWL
MXD047	CONTENDER 66 LITRE 56KG SPIRAL DOUGH MIXER - SINGLE PHASE
MXD048	CONTENDER 66 LITRE TWIN SPEED SPIRAL DOUGH MIXER - 3 PHASE ELECTRIC HEAVY DUTY
MXD049	CONTENDER TWIN SPEED SPIRAL DOUGH MIXER 22 LITRE - 16KG BOWL
MXD050	CONTENDER TWIN SPEED SPIRAL DOUGH MIXER 32 LITRE - 24KG BOWL
MXD052	CONTENDER TWIN SPEED DOUGH MIXER LIFT UP LID & REMOVABLE 48 LITRE 42KG BOWL
MXD053	CONTENDER TWIN SPEED DOUGH MIXER LIFT UP LID & REMOVABLE 32 LITRE 24KG BOWL







STEP UP TO THE PLATE